Abstract: This review discusses the theory and applications of the Continuous Wave Free Precession (CWFP) sequence in low-field, time-domain nuclear magnetic resonance (TD-NMR). CWFP is a special case of the Steady State Free Precession (SSFP) regime that is obtained when a train of radiofrequency pulses, separated by a time interval $T_p$ shorter than the effective transverse relaxation time ($T_2^*$), is applied to a sample. Unlike regular pulsed experiments, in the CWFP regime, the amplitude is not dependent on $T_1$. Therefore, $T_p$ should be as short as possible (limited by hardware). For $T_p < 0.5$ ms, thousands of scans can be performed per second, and the signal to noise ratio can be enhanced by more than one order of magnitude. The amplitude of the CWFP signal is dependent on $T_1/T_2$; therefore, it can be used in quantitative analyses for samples with a similar relaxation ratio. The time constant to reach the CWFP regime ($T^*$) is also dependent on relaxation times and flip angle ($\theta$). Therefore, $T^*$ has been used as a single shot experiment to measure $T_1$ using a low flip angle ($5^\circ$) or $T_2$, using $\theta = 180^\circ$. For measuring $T_1$ and $T_2$ simultaneously in a single experiment, it is necessary to use $\theta = 90^\circ$, the values of $T^*$ and $M_0$, and the magnitude of CWFP signal $|M_{ss}|$. Therefore, CWFP is an important sequence for TD-NMR, being an alternative to the Carr-Purcell-Meiboom-Gill sequence, which depends only on $T_2$. The use of CWFP for the improvement of the signal to noise ratio in quantitative and qualitative analyses and in relaxation measurements are presented and discussed.

Keywords: time domain NMR; CWFP; SSFP; relaxation measurement

1. Introduction

Continuous Wave Free Precession (CWFP) is a special regime of the Steady-State Free Precession (SSFP) sequence introduced by Carr in 1958 [1]. The original SSFP sequence uses a train of radiofrequency pulses with the same flip angle and phase, and separated by a time interval ($T_p$) shorter than the transverse relaxation time, $T_2$ ($T_p \leq T_2$). In the SSFP regime, the nuclear magnetic resonance (NMR) signal is composed of a free induction decay (FID) after each pulse, and an echo signal preceding the following pulse. When Ernst and Anderson introduced pulse and Fourier transform NMR in 1966 [2], they studied the condition that optimizes the signal to noise ratio (SNR) in high-resolution NMR. They observed that the highest SNR was obtained when $T_p$ was shorter than the relaxation times. However, they observed that the Fourier transformed signal shows strong phase and amplitude anomalies when $T_p$ reaches the SSFP regime ($T_p \sim T_2$).

In 1971, Freeman and Hill [3] showed that the phase and amplitude anomalies were related to the echo component at the end of the FID and they proposed a procedure, called Scrambled Steady State,
SSFP/CWFP Theory

The SSFP sequence uses a train of radiofrequency pulses (rf) with phase (φ), flip angle (θ), and time between pulses (T_p) shorter than the relaxation time T_2 (T_p < T_2). SSFP sequences have been used to improve the SNR in pulsed NMR spectroscopy since 1958 [1]. In 1966, Ernst and Anderson [2] derived the analytical solution for the SSFP regime. They demonstrated that the SSFP signal is composed of FID and echo signals. The FID component (M^+) follows the rf pulses, and the echo component (M^-) precedes the pulses, as given by the following equations:

\[
\begin{align*}
M_x^+ &= M_0(1 - E_1)[E_2 \sin \theta \sin \Phi] / D \\
M_y^+ &= M_0(1 - E_1)[E_2 \sin \theta \cos \Phi - E_2^2 \sin \theta] / D \\
M_z^+ &= M_0(1 - E_1)[1 - E_2 \cos \Phi - E_2 \cos \theta(\cos \theta - E_2)] / D \\
M_x^- &= M_x^+ \\
M_y^- &= M_0(1 - E_1)[(1 - E_2 \cos \theta) \sin \theta] / D \\
M_z^- &= M_0(1 - E_1)[E_2(2E_2 \cos \Phi) + (1 - E_2 \cos \Phi) \cos \theta] / D
\end{align*}
\]

where D = [(1 - E_1 \cos \Phi)(1 - E_2 \cos \Phi)] - [(E_1 - \cos \theta)(E_2 - \cos \Phi)E_2] with the precession angle \( \Phi = \Omega T_p \), offset frequency \( \Omega = \omega_{ref} - \omega_0 \), and relaxation components \( E_1 = \exp(-T_p/T_1) \), and \( E_2 = \exp(-T_p/T_2) \).
These equations allow us to calculate the magnitude of the magnetization in the $xy$ plane after the $n$th rf pulse in the SSFP condition [4,30]:

$$|M| = \frac{M_0 |\sin \theta| \sqrt{2 - 2 \cos \Phi}}{(1 + \cos \theta)(1 - \cos \Phi) + (1 - \cos \theta)2T_1/T_2}$$

(2)

Therefore, the amplitude of the signal has a strong dependence on the ratio of the relaxation times $T_1$ and $T_2$, the flip angle $\theta$, and the precession angle $\Phi = \Omega \ T_p$. Equation (2) shows that the amplitude of the magnetization is null when $\Phi = 2n\pi$ and is the maximum when $\Phi = (2n + 1)\pi$, where $n$ is an integer.

These nulls and maximums of amplitude occur due to the destructive or constructive interference between the FID and echo components in the SSFP sequences [12]. These complex interferences between FID and echo signals depend on the time interval between pulses $T_p$, precession angle $\Phi$, frequency offset $\Omega$, flip angle $\theta$, and phase alternation [23,24].

The transition from regular pulse sequence to SSFP/CWFP regimes was demonstrated by Azeredo et al. in 2000 [12] and is summarized in Figure 1. The NMR signals of Figures 1A–E were obtained by a numerical simulation using a train of 90° pulses, $T_1 = 200$ ms, $T_2 = 150$ ms, $T_2^* = 0.5$ ms and several $T_p$ values. ($A$) $T_p = 5T_1$, ($B$) $T_p = T_2$, ($C$) $T_p = 2T_2^*$, in ($D$) and ($E$) $T_p = 0.3$ ms $< T_2^*$. The frequency offset is ($A$–$D$) 5.0 kHz and ($E$) 3.333 kHz. Grey bars indicate the position of the applied pulses.

**Figure 1.** Nuclear magnetic resonance (NMR) signals simulated numerically using $\theta = 90^\circ$, $T_1 = 200$ ms, $T_2 = 150$ ms, $T_2^* = 0.5$ ms and several $T_p$ values. ($A$) $T_p = 5T_1$, ($B$) $T_p = T_2$, ($C$) $T_p = 2T_2^*$, in ($D$) and ($E$) $T_p = 0.3$ ms $< T_2^*$. The frequency offset is ($A$–$D$) 5.0 kHz and ($E$) 3.333 kHz. Grey bars indicate the position of the applied pulses.
According to Equation (2), the magnitude of the CWFP regimes, using \( \theta = 90^\circ \) and \( \Phi = (2n + 1)\pi \), is dependent on the \( T_1/T_2 \) ratio:

\[
|M_{ss}| = \frac{M_0}{1 + T_1/T_2} \tag{3}
\]

This equation shows that the magnitude of the CWFP regimes does not depend on the pulse interval \( T_p \), i.e., does not depend on \( T_1 \) [12,13]. Therefore, it is possible to acquire thousands of CWFP signals during one \( T_1 \) period, enhancing the SNR by more than one order of magnitude during the same average time used for FID or echo signals in a conventional pulse sequences [12]. Given these proprieties, CWFP methods have been used for quantitative analysis in conventional benchtop spectrometers and in line quality control systems, as is discussed in the next section.

Figure 2 shows the two main schemes of CWFP sequences, where CP-CWFP is the Carr-Purcell pulse sequence using 90° pulse that also reaches a CWFP regime (CP-CWFP). Depending on the pulse sequence parameters and phase alternation, different properties and names are assigned to the CWFP sequences [9,23,24,27]. In Figure 2A, CWFP is the regime when \( \theta_1 = 90^\circ \) and \( \phi_1 = \phi_2 \), CWFPx-x is when \( \theta_1 = 90^\circ \) and \( \phi_1 = -\phi_2 \). In Figure 2B, CP-CWFP is the sequence with \( \theta = \theta_1 = 90^\circ \) and \( \phi = \phi_1 = \phi_2 \), and CP-CWFPx-x is \( \theta = \theta_1 = 90^\circ \) and \( \phi = \phi_1 = -\phi_2 \).

For these sequences, the CWFP regime of the magnetization is obtained after a transition time \( T^* \) [30], given by:

\[
T^* = \frac{2T_1T_2}{T_1(1 - \cos\theta) + T_2(1 + \cos\theta)} \tag{4}
\]

These sequences have been used to calculate \( T_1 \) and \( T_2 \) relaxation times in a single experiment using 90° pulses. To calculate \( T_1 \) using \( T^* \), it is necessary to use small flip angle (\( \theta_1 \sim 5^\circ \) to \( 10^\circ \)) in CP-CWFPx-x. The sequence was named CWFP-T1 [23].

One of the major differences between CWFP sequences with and without phase alternation is in the excitation profile (Figure 3). Figure 3A shows the CWFP and CP-CWFP excitation profiles for pulses with same phase \( (\phi_1 = \phi_2) \). The maximum and minimum amplitudes are obtained when \( \Phi = (2n + 1)\pi \) and \( \Phi = 2n\pi \), respectively. Note that the amplitude for resonance experiments is the minimum, and the distance between minimums of signal amplitudes are spaced in frequency by \( \Delta f = 1/T_p \). Figure 3A shows the importance of setting the resonance frequency according to \( T_p \), to form signals with maximum amplitude. For example, for \( T_p = 300 \mu s \) (solid line), the maximum signal occurs at 2 KHz and shifts to 2.5 KHz for \( T_p = 200 \mu s \) (dashed line). Monareto et al. [24] showed that the CWFP and CP-CWFP sequences with 180° phase alternation, called CWFPx-x and CP-CWFPx-x, respectively, always show the maximum signal on resonance, regardless of the \( T_p \) (Figure 3B). As CP-CWFPx-x shows a larger dynamic range for \( T^* \) decay and is independent of the \( T_1/T_2 \) ratio, it has been considered the best CWFP sequence [24].
Therefore, the pulse interval $T_p$ can be as short as 100 μs. $\tau = 0.997$. Figure 3 shows simulated magnitude profiles of CWFP signals. (A) CWFP and CP-CWFP profiles and (B) CWFPx-x and CP-CWFPx-x profiles. Solid lines represent the profiles for $T_p = 300 \mu s$ and dashed lines represented $T_p = 200 \mu s$. Adapted from Publication [24], Copyright (2015), with permission from Elsevier.

3. Applications of CWFP in Steady State Regime

The first application of SSFP/CWFP sequences in low-field TD-NMR was the enhancement of SNR for quantitative analysis [12]. Compared to dynamic nuclear polarization and hyperpolarization [31] techniques, CWFP improves SNR without using sophisticated instrumentation and/or special chemical agents [12]. Therefore, it can be applied in any standard low-field NMR spectrometer.

The enhancement in SNR using the CWFP sequence occurs because the magnitude of signal is not dependent on $T_1$, but is dependent on the $T_1/T_2$ ratio (Equation (3) for $\theta = 90^\circ$ and $\Phi = (2n + 1)\pi$). Therefore, the pulse interval $T_p$ can be as short as 100 μs. Normally, $T_p$ is used between 300 to 500 μs depending on $T_2^*$. A greater enhancement is observed for samples with longer $T_1$. This way, a one order of magnitude SNR gain is easily obtained for a sample with $T_1 \approx 1$ s using the same average time of FID or echo signals, using conventional pulse sequences with a 5$T_1$ waiting time.

Figure 4 shows an enhancement of more than one order of magnitude in SNR of a single corn seed in 15 s [13]. Figure 4A shows FID and echo acquisition, using pulse sequence $\pi/2 - \tau_e - \pi$, where the echo is observed at $2\tau_e$, with $\tau_e = 3.5$ ms. The FID and echo signal data were acquired with 16 scans. For the CWFP experiment, Figure 4B, more than 16,000 scans were accumulated in the same total time of 15 s.
Another advantage of CWFP in quantitative analyses is the direct correlation between the $|M_{ss}|$ value and the concentration $M_0$ for samples with the same $T_1/T_2$ ratio, enabling samples with similar chemical composition to be measured quantitatively. Figure 5 shows the linearity correlation between $|M_{ss}|$ and concentration of vegetable oil in CCl$_4$ (Figure 5A), and hydrogen content in several organic solvents (Figure 5B). CWFP signals are less demanding than standard pulse sequences in flip angle calibration, $B_1$ homogeneity, and magnetic field drift, which are common problems in low-field TD-NMR [13].

Figure 5. (A) Magnitude of CWFP signal in arbitrary unit (au) as a function of oil concentration of the sunflower oil dissolved in carbon tetrachloride, $r = 0.997$. (B) Magnitude of CWFP signal as a function of hydrogen content in various solvents: (1) chloroform, (2) 1,1,1 trichloroethane, (3) 1,2 dichloroethane, (4) benzene, (5) cyclohexane, and (6) hexane; $r = 0.998$. Adapted from Publication [12], Copyright (2000), with permission from ACS Publications.

CWFP was also used for quantitative analyses in flowing samples [11,32]. Experimental and theoretical studies showed that CWFP is much more dependent on flow than SSFP [11]. CWFP is sensitive to a smaller magnetic field gradient than SSFP, dependent on frequency offset and flow direction. Therefore, tailored sensitivity can be produced by the tuning frequency offset, which is a useful property for fine flow monitoring and flow control [11]. Pusiol [33] proposed the use of these characteristics for real-time measurement of proportion and flow-rate of multicomponent complex fluid in high speed. The main advantages are the improvement in the SNR and the steady state signal depends on the fluid velocity, which is virtually insensitive to self-diffusion effects.

Another example of quantitative measurements in flow using the CWFP regime is the determination of oil content in seeds. Figure 6A shows the CWFP signal for 48 oilseeds flowing at 13 cm/s [32]. In this figure, each peak is due to a single seed and the peak amplitude is proportional to oil content (Figure 6B). Therefore, the CWFP method has the potential to measure the oil content in more than 20,000 intact seeds per hour. For this measurement, it is necessary that oil from the sample, from the same or different species, have a similar $T_1/T_2$ ratio [32].

Figure 6. (A) CWFP signal amplitude corresponding to 48 macadamia nut fragments with oil masses ranging from 0.1 to 0.7 g. (B) Oil mass as a function of CWFP peak amplitude for macadamia nut fragments with oil masses ranging from 0.1 to 0.7 g. A total of 96 peaks were obtained in a time of 14 s. The linear regression determination coefficient was $R^2 = 0.95$. Adapted from Publication [32], Copyright (2007), with permission from ACS Publications.
The CWFP signal was also used to monitor fast polymerization reactions. Figure 7 shows the CWFP signals during photo-polymerization reactions of methacrylate blends using three photo initiators: phenyl-propanedione (PPD-a), monoacylphosphine oxide (MAPO-b), and canphorquinone-c. The CWFP sequence was applied to the sample to reach the steady state regime with a constant |M$_{ss}$| amplitude. Then, the sample was illuminated with a blue light, and CWFP decay was measured as a function of time. During the polymerization reaction, T$_2$ values decayed, reducing the magnitude of |M$_{ss}$|. Therefore, Figure 7 shows that CWFP can be used to monitor fast polymerization of these compounds largely used in cavity fillings in tens of seconds. This figure shows that canphorquinone (photo initiators c), is the most effective initiator used and the methacrylate blend was completely polymerized in less than 20 s [34].

![Figure 7. Amplitude of CWFP signal of the irradiated methacrylates samples with phenyl-propanedione (PPD, a), monoacylphosphine oxide (MAPO, b) and canphorquinone (c) photoinitiators.](image)

The same principle of CWFP decay due to a solidification process was used to measure the thermal diffusivity of natural rubber. The experiments were performed with small pieces of rubber. After the CWFP reached the steady state with constant |M$_{ss}$|, liquid nitrogen was added to the samples [35]. The time constant of the CWFP decay was used to calculate the rubber thermal diffusivity and the result was in the same order of magnitude as the thermal diffusivity measured using a standard method [35].

The CWFP sequence with T$_p$ = 300 µs was used in high-resolution NMR to suppress non-deuterated solvent signals. The frequency offset was adjusted to suppress the solvent signal on resonance. The experiments used a CWFP train with a few hundred pulses, producing a null signal for the solvent line on resonance before the acquisition. The method has been used in one-dimensional (1D) and two-dimensional (2D) high-resolution NMR experiments [36].

4. Applications of the Transient Regime

4.1. Fast and Simultaneous T$_1$ and T$_2$ Measurements

In 1977, Kronenbitter and Schwenk [30] proposed the use of the transient time T* (Equation (4)) of the SSFP signal to measure T$_1$ and T$_2$ using two experiments. In the first experiment, the T$_1$/$T_2$ ratio was determined by measuring the amplitude of the SSFP signals as a function of the flip angle θ. The second experiment involved measuring the transient time T* at the optimum flip angle, yielding the T$_1 + T_2$ value. These results were used for the determination of both relaxation times.

Exploring the same dependence on the CWFP regime, Venâncio et al. [9] demonstrated that it is not necessary to use these two experiments to measure T$_1$ and T$_2$ when θ = 90°. They proposed a fast method to measure both relaxation times in a single CWFP experiment using the evolution of the magnitude of the CWFP from the first pulse to the steady state (Figure 8A). In this figure, the initial
part of the signal (dark grey region) is characterized by a strong oscillation of the amplitude following odd and even pulses [9]. The amplitude of this signal decays with $T_2^*$. When the oscillation ends, the signal was named a quasi-stationary state (QSS) (transition between dark and light gray regions). From the QSS point, the signal decays slowly with a time constant $T^*$ (light grey region), given by Equation (5), to reach the constant steady state amplitude $|M_{ss}|$ (white region). For a CP-CWFP signal, the first oscillating signal (Figure 8B, dark grey) decays to a minimum signal (QSS). From this point, the signal also increases with $T^*$ (light grey) and reaches a constant steady state amplitude $|M_{ss}|$ (white region) [27].

![Figure 8](image-url)

**Figure 8.** Numerically simulated signals showing the evolution of the (A) CWFP and (B) CP-CWFP signal magnitudes from the first pulse to the stationary state ($|M_{ss}|$) using $T_1 = 150$ ms, $T_2 = 50$ ms, $T_p = 0.3$ ms, and $T_2^* = 20$ ms. When the oscillation ends, the signal was named a quasi-stationary state (QSS) (transition between dark and light gray regions). The background color indicates the first transient oscillating signal (dark grey), the slowly signal decay with time constant $T^*$ (light grey), given by Equation (5), until it reaches the constant steady state amplitude $|M_{ss}|$ (white region).

For $\theta = 90^\circ$ and $\Phi = (2n + 1)\pi$, the transient time $T^*$ for the CWFP and CP-CWFP sequences in Equation (4) is only dependent on the relaxation times according to Equation (5):

$$T^* = \frac{2T_1T_2}{T_1 + T_2}$$  \hspace{1cm} (5)

A simple rearrangement of Equations (3) and (5), results in:

$$\frac{T_1}{T_2} = \frac{M_0 - |M_{ss}|}{|M_{ss}|}$$ \hspace{1cm} (6)

or the proper relaxations times:

$$T_1 = \frac{T^*/2}{|M_{ss}|/M_0} \quad \text{and} \quad T_2 = \frac{T^*/2}{1 - |M_{ss}|/M_0}$$ \hspace{1cm} (7)

Therefore, both relaxation times can be calculated in a single-scan CWFP or CP-CWFP experiment using the magnitude of $M_0$ (intensity after the first pulse), magnitude at steady state $|M_{ss}|$, and $T^*$, using Equation (7). The $T^*$ value is obtained by exponential fitting of the $T^*$ decay (light grey region in Figure 8). The obtained relaxation time values are equivalent to those obtained by inversion recovery (T1) and CPMG (T2) pulse sequences [37,38]. The major source of error in CWFP and CP-CWFP experiments is the $|M_0|$ value, which is strongly dependent on the spectrometer dead time. Normally, the dead time has to be shorter than 10 $\mu$s.

The difference between CWFP and CP-CWFP sequences is the dynamic range (DR) of the $T^*$ signal that depends on the $T_1/T_2$ ratio. Figure 9 provides a comparison of the CWFP (Figure 9A) and CP-CWFP (Figure 9B) transient regimes for samples with $T_1 \approx T_2$ and $T_1 >> T_2$. The $T_1 \approx T_2$ and $T_1$
>> T₂ signals were acquired using CuSO₄ (T₁ ≈ j T₂), and MnSO₄ solution (T₁ = 4T₂), in a 20 MHz spectrometer. The DR for CWFP is the greatest for T₁ >> T₂ and narrowest for T₁ = T₂ (Figure 9A). Conversely, the DR of the CP-CWFP signal is the largest for the sample with T₁ = T₂, and the narrowest for T₁ >> T₂ (Figure 9B).

![Figure 9](https://example.com/fig9.png)

**Figure 9.** Experimental (A) CWFP, (B) CP-CWFP, and (C) CP-CWFPx-x signal for solution of CuSO₄ 10 mM (T₁ = T₂) and MnSO₄ 1 mM solution (T₁ >> T₂).

The dependence of DR of T* as a function of the relaxation times ratio was solved using the CP-CWFP with phase alternation, CP-CWFPx-x [24]. Figure 9C shows the CP-CWFPx-x signal for the sample with T₁ ≈ T₂ and T₁ >> T₂. This figure shows that the T* dynamic range is independent of T₁/T₂ ratio. Furthermore, the CP-CWFPx-x pulse sequence can be performed on resonance and therefore is the best CWFP sequence for measuring both relaxation times in a single experiment.

We demonstrated that the CP-CWFPx-x sequence can be used to measure T₁ in a single shot experiment using a low flip angle (5° to 10°), even in a spectrometer with a long dead time [23]. Using these small flip angles, the T* is strongly dependent on T₁ (Equation (4)). Figure 10 provides a comparison between the CP-CWFPx-x with low flip angle (CWFP-T₁) transition time T* signal, obtained with a single shot experiment, and inversion-recovery (IR) data obtained with 32 experiments. Although the SNR of CWFP-T₁ is much lower than obtained with IR, the T₁ values were similar.

![Figure 10](https://example.com/fig10.png)

**Figure 10.** Comparison of Inversion recovery (IR) (black points) and Continuous Wave Free Precession-T₁ (CWFP-T₁) (grey line) normalized signals of water sample. Adapted from Publication [23], Copyright (2016), with permission from Elsevier.

We demonstrated that several post-acquisition digital filters (low pass, linear and logarithm compression, Savitzky–Golay, and Wavelet filters) can be used to enhance SNR in CWFP-T₁ signals without significant deviation of the T₁ values [39]. Figure 11 shows a SNR enhancement of one order of magnitude on CWFP-T₁ signal using second-order, a 41-points window, and a Savistiky–Golay (SG) filter. Therefore, filtered CWFP-T₁ can be a fast T₁ method, providing an alternative to CPMG for low-field NMR relaxation measurements.
was to measure the fat content in beef samples. The measurement was based on the $|Mss|/M0$ ratio and the univariate statistic that shows a better correlation ($r = 0.9$) than $T_2$ ($r = -0.25$) to beef fat intramuscular content [26]. The full transient signals of beef samples were also analyzed using multivariate (chemometric) analysis. The multivariate analyses of CWFP have been used to classify beef samples based on animal sex or breed [26,40], to predict water loss during beef cooking, and fat and moisture contents [41]. More recently, we showed that CWFP-$T_1$ can be a simple method to measure $T_1$ and $T_2$ values [45]. They observed that the relaxation profile was remarkable decrease. This relaxation results suggest that CS is forming a supramolecular structure crosslinking reaction of acrylamide-based hydrogels. The CP-CWFP results showed high sensitivity to monitor monomer conversion in real time in an automated non-destructive fashion.

4.2. Analysis of Products Using Transient Cwfp Signals

4.2.1. Agri-Food Products

Transient CWFP/CP-CWFP signals have been used to analyze agriculture and food products as a useful alternative to CPMG. The first application of CWFP transient signals, using 90° pulses, was to measure the fat content in beef samples. The measurement was based on the $|Mss|/M0$ ratio and the univariate statistic that shows a better correlation ($r = 0.9$) than $T_2$ ($r = -0.25$) to beef fat intramuscular content [26]. The full transient signals of beef samples were also analyzed using multivariate (chemometric) analysis. The multivariate analyses of CWFP have been used to classify beef samples based on animal sex or breed [26,40], to predict water loss during beef cooking, and fat and moisture contents [41]. More recently, we showed that CWFP-$T_1$ can be a simple method to measure fat content in beef [39]. Figure 12 shows the relaxation profile of two beef samples with 20% and 62% fat contents. The peak between 300 and 400 ms was assigned to meat and fat, and the signal at 100 ms to fat only. Therefore, samples with higher fat contents show a large 100 ms peak. The ratio of the area of these two peaks has been used to measure fat content in beef with higher precision than standard CWFP sequences [39].

![Figure 12](image)

**Figure 12.** $T_1$ distribution time of obtained by the inverse Laplace transform of a CWFP-$T_1$ signal acquisition of beef samples with different fat contents: (A) 20% and (B) 62%. Adapted from Publication [39], Copyright (2014), with permission from Wiley.

The CWFP signals have been used to study the oilseed quality in static and flowing modes. CWFP and CP-CWFP signals have been used to measure oil viscosity and fatty acid composition using multivariate statistics [42,43].
4.2.2. Polymers

Transient CWFP signals were used to simultaneously measure the $T_1$ and $T_2$ relaxation times during fast polymerization reaction (10 min) of commercial epoxy resin [44]. The advantage of CWFP to measure $T_1$ and $T_2$ over conventional methods is that both relaxation times can be measured in a single reaction. The standard $T_1$ and $T_2$ methods (inversion-recovery and CPMG) require the use of two separated reaction samples that are not ideal, as the two reactions did not have the exact same rates. Rodrigues et al. [28,29] applied CWFP sequences to real-time monitoring of the polymerization crosslinking reaction of acrylamide-based hydrogels. The CP-CWFP results showed high sensitivity and time resolution when monitoring important parameters of radical polymerization. Rodrigues et al. [29] used CP-CWFP to study the polymerization of acrylamide using a redox-pair initiator system. They observed that $T_1$ was more sensitive than $T_2$ when monitoring the reaction, confirming it is a good probe to monitor monomer conversion in real time in an automated non-destructive fashion.

Koch et al. used the CP-CWFP$x\times x$ sequence to study the coagulation of chitosan (CS) in aqueous solution as a function of pH using $T_1$ and $T_2$ values [45]. They observed that the relaxation profile was dependent on CS concentration. The main relaxation differences were observed for the sample with the highest CS concentration of 2.2 g/L. At this concentration, both $T_1$ and $T_2$ were sensitive to the coagulation process at pH between 6 and 7. However, $T_1$ increases with pH and $T_2$ shows a remarkable decrease. This relaxation results suggest that CS is forming a supramolecular structure (gel) that entraps the water in confined regions, reducing water mobility.

4.2.3. Paramagnetic Complexes

CWFP sequences have also been used in the study of paramagnetic ions complexes. $T_1$ and $T_2$ relaxation profiles were used to study Ethylenediamine tetraacetic acid-paramagnetic (Cu$^{2+}$, Fe$^{3+}$, and Mn$^{2+}$) ion complexes as function of pH. Figure 13 shows the $T_1$ (stars) and $T_2$ (open circle) profiles of the EDTA-Cu$^{2+}$ complex measured with CWFP and CP-CWFP sequences (Figure 13a), and with IR and CPMG (Figure 13b). These results show the similarity between the relaxation profiles measured by classical and CWFP methods. The dotted line in Figure 13a is the relaxation profile of $T_1 \approx T_2$ for the Cu$^{2+}$ solution without EDTA. This relaxation profile is completely different from complex relaxation profiles.

![Figure 13](image-url)
Figure 13a demonstrates that the relaxation profiles show similar variations in the absorbance measured in 730 nm. The relaxation profiles can also be measured in a colorless complex, such as EDTA-Mn$^{2+}$, which is not detected by spectrophotometry [46]. Spectrophotometry is a standard method used to study this complex. The CP-CWFPx-x sequence has been used in the complexation of biopolymers chitosan (CS) with paramagnetic ions (Cu$^{2+}$, Fe$^{3+}$, and Mn$^{2+}$) as a function of pH [46]. The results indicated that CS strongly interacts with these ions and the complex CS-ion can be easily removed from the solution by centrifugation.

5. Conclusions

Given these results, CWFP sequences are a fast, simple, efficient, and robust method to enhance SNR. CWFP can be used in static and flowing quantitative analyses, to measure $T_1$ and $T_2$ in single shot experiments, and to measure $T_1$ in a single shot sequence in spectrometers with long dead time. Therefore, CWFP sequences can be used to increase the applications of TD-NMR in academia and industry.

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