Article

Surface Modification of Esophageal Stent Materials by a Drug-Eluting Layer for Better Anti-Restenosis Function

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Abstract: It is generally accepted that stent implantation is the mainstream therapy in clinics for esophageal cancer in the later period. However, the restenosis caused by tumor cells, epithelial cells, and fibroblasts seriously interferes with the stent medical application and limits its long-term services. To address this conundrum, a series of drug-eluting stents were invented and verified to be feasible in the early stage after implantation, but the limited drug loading and good cell compatibility of the stent materials may lead to more serious restenosis and further endanger the patient’s life. In previous work, we modified the esophageal stent material 317L stainless steel (317L SS) surface with a poly-dopamine/poly-ethylenimine layer (PDA/PEI), which had strong anti-tumor functions. In this contribution, we employed a usual drug in clinic, 5-fluorouracil (5-Fu), with series of density onto the PDA/PEI modified 317L SS to investigate the influence of 5-Fu immobilization on the anti-restenosis function. The surface characterization including 5-Fu quantity, atomic force microscopy (AFM). Water contact angle measurement indicated successful preparation of the PDA/PEI/5-Fu layers. The spectrophotometric characterization revealed that the immobilized 5-Fu rapidly released over 24 h. However, the Eca109, Het-1A, and L929 cells culture results suggested that the released 5-Fu made a significant contribution to improving the apoptosis and necrosis of these pathological cells, and the PDA/PEI/5-Fu layers maintain the consistent anti-restenosis function on their surfaces with the PDA/PEI layer after 24 h. All the results demonstrated the PDA/PEI/5-Fu layers’ excellent ability to suppress esophageal tumor cells, epithelial cells, and fibroblasts, suggesting a potential application on the surface modification of esophageal stents for better anti-restenosis function.

Keywords: esophageal stent materials; anti-restenosis; functional layer; poly-dopamine; 5-fluorouracil; poly-ethylenimine

1. Introduction

Esophageal cancer is a malignant tumor of the digestive tract in esophageal epithelial tissue. It is highly difficult to cure globally and has a high mortality ratio (only 10%–15% survival ratio) within five years [1–3]. Metal stent implantation is generally accepted as the crucial method for relieving late esophageal obstruction in nonsurgical palliative care [4] and the stent types include fully covered stents, bare metal stents, and drug-eluting stents [5]. Fully covered stents have a high migration rate and are therefore removed with 8 weeks of placement of the stents, while chemotherapy and radiation therapy has to be given in the meantime to shrink the tumor so that they may not need the stents. Bare metal stents are permanent stents and hence are not the preferred stents, unlike fully
covered metal stents. Drug-eluting stents are predominantly used for uncovered stents and this is for a minority of patients who do not tolerate chemotherapy and radiation therapy. Although esophageal drug-eluting stents have the advantage of a certain anti-restenosis function through the release of the loaded drug for in situ therapy [6–8], the drug loading on the stent surface is limited, and the stent’s anti-restenosis function will gradually lose potency with the drug release [9]. In addition, after the drug release is over, the exposed stent materials, which generally have good biocompatibility, will not only reduce the stent’s property of suppressing malignant cells, but also promote their adhesion and excessive proliferation, and this unfavorable for the long-term efficacy of stents [10]. Therefore, it is desirable to develop functional modified layers on continuous anti-restenosis.

Layer by layer polymer modification technique is an effective surface modification method for endowing the materials specific functions. Each modified layer can be prepared onto the materials surface with different molecules to achieve different purposes: a poly-dopamine (PDA) layer is usually deposited onto the materials surface as the “double faced adhesive tape” to bind the functional molecules to the materials [11], while poly-ethylenimine (PEI) has been proven to suppress cancer cells in much research [12]. In the previous work, we developed a poly-dopamine/poly-ethylenimine modified layer (PDA/PEI) with strong functions in suppressing esophageal tumor cells [12]. Nevertheless, the PDA/PEI layer’s effects on esophageal epithelial cells and fibroblast have still not been investigated because the esophageal restenosis is usually formed by the interaction of the esophageal tumor cells, epithelial cells, and fibroblast [13]. In addition, the PDA/PEI as drug-eluting carrier on the esophageal stent materials (usually 317L stainless steel, 317L SS) should also be considered [14]. 5-fluorouracil (5-Fu) is an effective anti-cancer drug that is widely applied in clinics through the administration of oral, topical, injection, and stent elution [15]. Thus, in this contribution, we immobilized the 5-Fu drug onto the PDA/PEI modified 317L SS surface to investigate the PDA/PEI/5-Fu layers’ anti-restenosis function, including suppressing the hypermorphosis of malignant esophageal tumor cells, epithelial cells, and fibroblast.

2. Materials and Methods

2.1. Immobilizing 5-Fu onto the PDA/PEI Layer

The PDA film was deposited on mirror-polished 317L stainless steel (317L SS) substrates (Φ10 mm, Shaanxi Xi’an-Baoji 317L stainless steel pipe factory, Baoji, China) in the reaction solution at 25 °C [16]. The reaction solution was obtained by dissolving dopamine hydrochloride (1 mg/mL) into Tris buffer (pH 8.5). After deposition for 2.5 h, the samples were washed in deionized water (dH2O). The as-deposited coatings were subsequently tempered at 120 °C for 1 h under 5 × 10⁻⁴ Pa. 2.6 mg/mL of poly-ethylenimine (PEI, Sigma, Ontario, CA, USA) with optimized molecular weight (MW) of 7 × 10⁴ Da in the previous work was prepared in the dH2O [12]. Then, the 317L SS coated with PDA were immersed into the above PEI solution for incubation. After reaction for 2 h, the specimens were washed with dH2O (3 times, 5 min) and dried for further preparation [12]. The drug 5-fluorouracil (5-Fu, Sigma, Ontario, CA, USA) was dissolved in dimethyl sulphoxide (DMSO, Sigma, Ontario, CA, USA) with a concentration of 50 mg/mL, and diluted with gradient concentration of 2, 1.8, 1.6, 1.4 and 1.2 mg/mL in Tris-HCl buffer. Finally, the PDA/PEI coated 317L SS were immersed into the above 5-Fu solution and incubated for 24 h, followed with the washing step before surface analysis. The samples were labeled as PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4 and PDA/PEI/5-Fu-5, respectively.

2.2. Characterization of PDA/PEI/5-Fu Layers

The amounts of immobilized 5-Fu on the PDA/PEI/5-Fu layers and their eluting drug at 1, 3, 6, 12 and 24 h were determined by typical spectrophotometry [17]. The surface morphology and roughness of samples were analyzed by atomic force microscopy (AFM, 7500, Key sight, Santa Rosa, CA, USA) [18]. To evaluate the wettability of the PDA/PEI/5-Fu layers, the water contact angles
(WCA) of the 317L SS, PDA, PDA/PEI, PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4 and PDA/PEI/5-Fu-5 samples were detected by a contact angle apparatus (DSA 100, Krüss, GmbH, Hamburg, Germany) [19]. To investigate the modified layers’ biomechanical properties, the stress values of each sample were detected by a microcomputer controlled electronic universal testing machine (WDW_200, Shanghai Hualong testing instrument Limited by Share Ltd., Shanghai, China). The weight loss of all the samples was also measured to evaluate the layers’ biodegradability properties [20].

2.3. Anti-Restenosis Function of PDA/PEI/5-Fu Layers

To investigate the influence of the released 5-Fu on anti-esophageal-restenosis function of the PDA/PEI/5-Fu layers, the Eca109 (Esophageal carcinoma), Het-1A (Human esophageal epithelial cells) and L929 (Fibroblast) cell lines preserved in our laboratory were seeded on the culture-plates at a density of $2 \times 10^4$ cells/mL respectively and cultured in an incubator at 37 °C and 5% CO$_2$ for 1 day to simulate the esophageal-restenosis microenvironment, and then PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4, PDA/PEI/5-Fu-5, PDA/PEI, PDA and 317L SS samples were immersed in to the culture medium (not contact with the cells) for 1, 3, 6 and 12 h, respectively [21]. The operation process of 5-Fu release affecting cell behavior was displayed in Figure 1. After that, a cell-permeable acridine orange (AO) in combination with a plasma membrane-impermeable DNA-binding dye propidium iodide (PI) was used to detect apoptosis or necrosis of Eca109 cells, Het-1A cells and L929 cells. AO and PI excite green and red fluorescence respectively when they are intercalated into DNA. Only AO but not PI can cross the plasma membrane of normal cell. Late apoptotic and necrotic cells take up the two dyes and show a predominant orange fluorescence. The cells were stained with a 1:1 mixture of AO (100 mg/mL) and PI (100 mg/mL) at 37 °C for 5 min, and then immediately inspected in a fluorescence microscope. Criteria for identification are the following: (a) green intact nucleus, vital cells; (b) dense green areas of chromatin condensation in the nucleus, early apoptosis; (c) dense orange areas of chromatin condensation, late apoptosis; and (d) orange intact nucleus, secondary necrosis [22].

Figure 1. The scheme of 5-fluorouracil (5-Fu) released from the modified layers and their effect on cells.

To further investigate the PDA/PEI/5-Fu layers’ anti-esophageal-cancer function of the PDA/PEI layer, the Eca109, Het-1A and L929 cells were directly seeded on the surfaces of the PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4, PDA/PEI/5-Fu-5, PDA/PEI, PDA and 317L SS samples at a density of $2 \times 10^4$ cells/mL, and cultured in standard condition for 4 h, 1 day and 3 days, respectively [23]. Their apoptosis or necrosis was also evaluated by the AO/PI staining and the statistical analysis.
2.4. Statistical Analysis

The data were statistically evaluated using ANOVA by homogeneity test of variances firstly, and post hoc test was prepared subsequently in LSD method for comparison. They were expressed as mean ± standard deviation (SD). The probability value \( p < 0.05 \) was considered as a significant difference. The data analysis was performed using the software SPSS 11.5 (SPSS Company, Chicago, IL, USA).

3. Results and Discussion

3.1. Quantity of Immobilized 5-Fu

To confirm the successful immobilization of 5-Fu onto the PDA/PEI layer, quantitative characterization for 5-Fu density on the PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4 and PDA/PEI/5-Fu-5 surfaces were performed, and the results were presented in Figure 2. The density of immobilized 5-Fu presented decreased trend as: PDA/PEI/5-Fu-1 > PDA/PEI/5-Fu-2 > PDA/PEI/5-Fu-3 > PDA/PEI/5-Fu-4 > PDA/PEI/5-Fu-5, which was consistent with the 5-Fu solution concentration. The density ranged from about 5 \( \mu \text{g/mm}^2 \) to about 10 \( \mu \text{g/mm}^2 \), indicating successful immobilization of the 5-Fu drug onto the PDA/PEI surface.

![Figure 2](image)

Figure 2. Surface 5-Fu density of PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4 and PDA/PEI/5-Fu-5 samples (* \( p < 0.05 \), mean ± SD, \( n = 3 \)).

3.2. AFM and Wettability

Figure 3A shows the morphology and roughness of the PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4, PDA/PEI/5-Fu-5, PDA/PEI, PDA and 317L SS samples detected by the AFM characterization. The 317L SS substrate presented a rough surface with the roughness of 4.2 ± 1.6 nm. The PDA deposition made the 317L SS surface smoother (2.4 ± 1.0 nm), which was consistent with the reported work elsewhere [24,25]. The PDA/PEI surface showed rougher surfaces with the roughness of 6.5 ± 2.2 nm, while the significantly increased roughness occurred after the 5-Fu immobilization, with a trend of: PDA/PEI/5-Fu-1 (18.7 ± 6.9 nm) and PDA/PEI/5-Fu-2 (24.0 ± 6.5 nm) > PDA/PEI/5-Fu-3 (11.0 ± 2.7 nm) > PDA/PEI/5-Fu-4 (6.0 ± 1.4 nm) and PDA/PEI/5-Fu-5 (6.0 ± 2.9 nm). Wherein, the PDA/PEI/5-Fu-4 and PDA/PEI/5-Fu-5 samples made little roughness change compared with the PDA/PEI layer, which may be attributed to their lesser amount of the immobilized 5-Fu.

Water contact angle was measured to examine the wettability of the PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4, PDA/PEI/5-Fu-5, PDA/PEI, PDA and 317L SS surfaces (Figure 3B). Compared with 317L SS, water contact angles increased after coated with PDA, while dramatically decreased after the PEI immobilized, indicating that the PDA/PEI layer were more hydrophilic than PDA and 317L SS surfaces, while the 5-Fu immobilization made the
water contact angles increased again and exhibited a trend as: PDA/PEI/5-Fu-1 (49.0° ± 2.5°) < PDA/PEI/5-Fu-2 (60.5° ± 1.9°) < PDA/PEI/5-Fu-3 (64.8° ± 2.4°) < PDA/PEI/5-Fu-4 (78.8° ± 3.3°) < PDA/PEI/5-Fu-5 (86.0° ± 3.0°), which was negatively correlated with the surface roughness, and the previous work also reported that the rough surface may contribute to hydrophilicity [26,27]. In summary, all the samples’ surfaces showed relative hydrophilic property (water contact angle < 90°), and this is preferable for implanted biomaterials [28,29].

![Figure 3. (A) Atomic force microscopy (AFM) images and (B) water contact measurement of PDA/PEI/5-Fu-1, PDA/PEI/5-Fu-2, PDA/PEI/5-Fu-3, PDA/PEI/5-Fu-4, PDA/PEI/5-Fu-5, PDA/PEI, PDA and 317L SS.](image)

3.3. 5-Fu Release and the Layers’ Biodegradability

We detected the 5-Fu release of each sample via typical spectrophotometry, and the results showed that the drug rapidly released over within 24 h, more than 60% of the immobilized 5-Fu was released within 12 h (Figure 4A). The rapid release of the 5-Fu drug from the surface may have contributed to a stronger anti-cancer and anti-restenosis functions of the implanted esophageal carcinoma stents, but it need to be verified by further cell culture experiments. The biodegradability of each modified layer was also investigated by detecting their weight loss (Figure 4B): the results presented consistent trend with the 5-Fu release, about 80% of the PDA/PEI/5-Fu layers weight lost within 24 h which was attributed to the released 5-Fu, while the PDA/PEI and PDA layers showed a very small value on their weight loss (<1%), indicating rapid release of the loaded 5-Fu and good stability of the left PDA/PEI layer.
3.4. The Layers’ Biomechanical Properties

The esophageal stents surface will withstand pressure from the wall of the esophagus after implantation, while traditional modified method (covering) may reduce the stress tolerance and further lead to a high migration rate, thus endowing the modified layer consistent or similar stress tolerance with the base material is crucial for the stents development. In this study, the biomechanical properties of each sample were evaluated by examining their surface stress (Figure 5): all the modified layers showed similar maximum stress values compared with the 317L SS substrate which is a commonly used material for esophageal stent, wherein the PDA/PEI/5-Fu-1 layer showed a consistent maximum stress value (412 MPa) with the 317L SS (416 MPa), suggesting better biomechanical property compared with other modified layers.
within 12 h, most of the cells were in the state of apoptosis and necrosis. The results above indicated
A few cells on PDA/PEI/5-Fu-1 exhibited dense orange areas at 1st hour, indicating transition period
presented better ability on improving apoptosis and necrosis of the Eca109, Het-1A and L929 cells.
pathological cells. In particular, the modified layers loaded with the most 5-Fu (PDA/PEI/5-Fu-1)
viability ratios compared with the other groups (6.24% of Eca109, 0% of Het-1A, and 2.62% of L929)
3.5. Effects of Released 5-Fu on Restenosis Related Cells’ Apoptosis and Necrosis
In the late stage of esophageal carcinoma, the 2/3 circumference of the esophagus is infiltrated by
cancer and the esophageal tumor cells, fibroblasts, and epithelial cells in the cancer microenvironment
cause esophageal stenosis [30,31]. Although the stent implantation may treat the stenosis and
maintain the patency of the esophagus within a short time, the cancer microenvironment still exists
and will induce esophageal lumen restenosis [32,33]. Thus, loading anti-cancer drug on the stents
and endowing the stents strong anti-cancer properties via drug release after implantation became
a preferable strategy for esophageal carcinoma treatment. In this work, Eca109 (esophageal tumor cells),
Het-1A (epithelial cells), and L929 (fibroblast) cells were cultured on the culture plates to simulate
the esophageal-restenosis microenvironment. Each sample was immersed in the culture medium
but not contacted with the cells to evaluate the effect of a usual anti-cancer drug (5-Fu) released
from the samples surface on restenosis-related cells’ apoptosis and necrosis. Figure 6 displayed the
immunofluorescence images of AO/PI double stained Eca109 (Figure 6A), Het-1A (Figure 6B) and
L929 (Figure 6C) cells. Obviously, 317L SS, PDA and PDA/PEI samples showed no cell loss (apoptosis
and necrosis) from 1 to 12 h, all the cells presented green intact nucleus, and this result verified that no
5-Fu was released and further influenced the cells growth and behavior. All the PDA/PEI/5-Fu groups
showed drastically decreasing cell numbers within 12 h, which indicated that a significant loss of the
pathological cells. In particular, the modified layers loaded with the most 5-Fu (PDA/PEI/5-Fu-1)
presented better ability on improving apoptosis and necrosis of the Eca109, Het-1A and L929 cells.
A few cells on PDA/PEI/5-Fu-1 exhibited dense orange areas at 1st hour, indicating transition period
from early apoptosis to late apoptosis secondary necrosis, and the dense orange areas gradually
enlarged with the time went on, almost all the cells showed dense orange areas at the 12 h. Analysis
combined with the statistics of cell viability in Figure 7, PDA/PEI/5-Fu-1 group showed lower cell
viability ratios compared with the other groups (6.24% of Eca109, 0% of Het-1A, and 2.62% of L929)
within 12 h, most of the cells were in the state of apoptosis and necrosis. The results above indicated
that the 5-Fu released from the modified layers contributed strong effects on improving the restenosis
related cells’ apoptosis and necrosis.
Figure 6. (A) Eca109, (B) Het-1A and (C) L929 cells apoptosis and necrosis influenced by the 5-Fu released from the PDA/PEI/5-Fu layers and reference surfaces (green intact nucleus: vital cells; dense green areas of chromatin condensation in the nucleus: early apoptosis; dense orange areas of chromatin condensation: late apoptosis; orange intact nucleus: secondary necrosis).
3.6. Effects of PDA/PEI/5-Fu Layers on Restenosis Related Cells’ Apoptosis and Necrosis

After stent implantation, overgrowth of tumor, epithelial, and fibrous tissues at both ends of the stent, or ingrowth along the mesh of the stent, will cause esophageal lumen restenosis [34,35]. Thus, the sustained property of anti-restenosis is crucial for the esophageal stent surface. So, we cultured Eca109 cells, Het-1A and L929 cells on the PDA/PEI/5-Fu surface to investigate their sustained anti-cancer function. Figures 8 and 9 displayed the immunofluorescence images of AO/PI double stained cells and the statistical results. Although there were significant differences between each successive layer on their ability to improve pathological cells’ apoptosis and necrosis, both the PDA/PEI/5-Fu and PDA/PEI layers showed 100% apoptosis and necrosis ratios (i.e., 0% cell viability) after 24 h, demonstrating that the PDA/PEI/5-Fu layers possessed excellent and continuous anti-cancer function, which was consistent with the PDA/PEI layer reported in the previous work [12].

Figure 7. Statistical analysis of (A) Eca109, (B) Het-1A and (C) L929 cells apoptosis and necrosis (by counting cell viability) influenced by the 5-Fu released from the PDA/PEI/5-Fu layers and reference surfaces (mean ± SD, n = 3).
Figure 8. (A) Eca109, (B) Het-1A and (C) L929 cells apoptosis and necrosis on the PDA/PEI/5-Fu layers and reference surfaces (green intact nucleus: vital cells; dense green areas of chromatin condensation in the nucleus: early apoptosis; dense orange areas of chromatin condensation: late apoptosis; orange intact nucleus: secondary necrosis).
4. Conclusions

We aimed to develop a drug-eluting layer that provides strong anti-cancer and anti-restenosis functions within a short time for the esophageal stent materials. In this work, the clinical drug 5-Fu was immobilized on to the PDA/PEI modified 317L SS substrate, and the PDA/PEI modified layer was proved to possess sustained anti-cancer function in the previous work. Herein all the PDA/PEI/5-Fu layers also showed sustained and consistent properties of improving pathological cell (esophageal carcinoma cells, human esophageal epithelial cells, and fibroblast) apoptosis and necrosis on their surface after 24 h. Moreover, the PDA/PEI/5-Fu layers presented a strong ability to promote apoptosis and necrosis of related cells (esophageal carcinoma cells, human esophageal epithelial cells, and fibroblasts) that participated in the restenosis of the esophagus within 12 h via a drug release test, and this important function did not appear in the PDA/PEI control. In particular, the layers that immobilized 9.6 ± 0.2 µg/mm² of 5-Fu (PDA/PEI/5-Fu-1) possessed the best anti-cancer and anti-restenosis function. All these results suggest the promising potential of the PDA/PEI-5-Fu layers for the application on surface modification of the esophageal stent materials.
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