The Prospect of Physiological Events Associated with the Micropropagation of *Eucalyptus* sp.

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Received: 14 September 2020; Accepted: 23 October 2020; Published: 18 November 2020

Abstract: Micropropagation is a reliable technique in biotechnology and genetic engineering domain, which has been widely applied for rapid mass propagation of plants in *vitro* condition. Through micropropagation techniques, reproduction of plants can be attained from different explants using organogenesis and somatic embryogenesis. Over the decades, micropropagation techniques have offered tremendous potential for forest tree improvement. *Eucalyptus* is a woody plant species recalcitrant to *in vitro* culture. In general, the micropropagation of *Eucalyptus* culture processes and the genotype, environment surroundings, and age of explants in culture media is frequently linked with the occurrence of micropropagation variation. In the current review paper, an update of the most important physiological and molecular phenomena aspects of *Eucalyptus* micropropagation was linked to the most profound information. To achieve the mentioned target, the effect of plant growth regulators (PGRs), nutrients, other adjuvant and environmental features, as well as genetic interaction with morpho- and physiological mechanisms was studied from the induction to plant acclimatisation. On the other hand, important mechanisms behind the organogenesis and somatic embryogenesis of *Eucalyptus* are discussed. The information of current review paper will help researchers in choosing the optimum condition based on the scenario behind the tissue culture technique of *Eucalyptus*. However, more studies are required to identify and overcome some of the crucial bottlenecks in this economically important forest species to establish efficient micropropagation protocol at the industrial level.

Keywords: *Eucalyptus*; somatic embryogenesis; organogenesis; myrtaceae; micropropagation; regeneration; plant acclimatization

1. Introduction

*Eucalyptus* (family Myrtaceae) is a large genus of fast-growing evergreen trees and ornamental shrubs with more than 900 species, native to Australia, Indonesia, India, Portugal, South Africa, Brazil, Chile, and France [1]. The economic importance and commercial value of *Eucalyptus* have long been
The advantages and disadvantages of micropropagation methods in plants are presented in Figure 1 [15].

To date, natural and cultivated Eucalyptus forests have been considered as the initial genetic resources for agroforestry plans and tree breeding programs [7]. Despite the abundance of natural Eucalyptus forests, cultivation of Eucalyptus by seed is the most traditional way of propagation with varying degrees of competitive success and establishment. In the latter stage, vegetative propagations methods have also been applied for Eucalyptus improvement programs [8,9]. Vegetative progeny methods are broadly being used for asexual propagation of forest trees. The primary vegetative propagation techniques are grafting, layering, root cuttings, and rooting of the shoot. Generally, the effectiveness of the methods depends on the physiological structure, shape, performance, and age of the donor tree [10]. Over recent decades, conventional breeding tools which have been implemented in forestry improvement programs become the main strategy to multiply forest trees [11]. However, the bottlenecks of conventional breeding techniques opened a new window to the clonal propagation of Eucalyptus.

Clonal propagation is often considered as one of the most critical in vitro platforms to increase multiplication rate of Eucalyptus sp. in forestry breeding programs and biotechnology research [12]. Micropropagation, which mainly achieved via somatic embryogenesis and organogenesis, is the true-to-type, virus-free, and rapid propagation technique [13]. The in vitro culture of Eucalyptus depends on several factors including external aspects (sugar concentrations, pH, media composition, plant growth regulators (PGRs), luminosity, and temperature) and internal features (physiological conditions, age, and genotype) [13]. Despite the advancement in the micropropagation method, the obstacles in callus induction, regeneration, root induction, and acclimatisation are still the major challenges for clonal propagation of Eucalyptus. On the other hand, hyperhydricity, rapid browning, and poor explant response, which cause poor growth of explants and even failure of tissue culture procedure, are some of the other major factors affecting in vitro propagation of Eucalyptus [14]. The advantages and disadvantages of micropropagation methods in plants are presented in Figure 1 [15].

**Figure 1.** The advantages and disadvantages of micropropagation in plants.

To date, several micropropagation techniques and in vitro protocols have been developed for tissue culture of Eucalyptus. Regardless of the advances, micropropagation of Eucalyptus has been...
met with limited success (failures) and applicability. This is due to the lack of studies focused on the mechanisms, strategies, and interactions of internal and external factors under in vitro conditions. Keeping this in view, this current review aims to clarify the rationale mechanisms behind the observed phenomenon in Eucalyptus tissue culture. Furthermore, this is an extensive review of some intriguing aspects of internal mechanisms of Eucalyptus in response to external (physico-chemical) factors under in vitro conditions.

2. General Features of Micropropagation and Their Applications in Eucalyptus

Organogenesis and somatic embryogenesis are the two substitute pathways in plant micropropagation [16]. However, some literature emphasised the shoot proliferation as a separate class of Eucalyptus micropropagation method. To better understand the prospects of in vitro scenarios, in the coming section, we briefly describe the concepts of organogenesis and somatic embryogenesis in Eucalyptus (Figure 2).

Figure 2. Schematic graph of different regeneration methods applied in micropropagation techniques in plants. Micropropagation is divided into two mainstream groups, namely, organogenesis and somatic embryogenesis (SE). Each class is also classified into direct and indirect methods. The general pattern of direct embryogenesis starts from tissue (s) or cell (s) in the lack of callus proliferation, through pre-embryogenic determined cells (PEDCs). PEDCs are those types of plant cells that have the capability of embryonic development and need optimum condition (s) as well as PGRs to for embryogenesis. In the second type of SE, which is indirect embryogenesis, embryos are formed and developed after callus proliferation by using PGRs. Similarly, organogenesis is divided into direct and indirect pathways. In direct route, the plant is manipulated through the initiation of explants on culture media. Indirect organogenesis is achieved via manipulation of plants through callus induction and organ formation.

2.1. Organogenesis

Organogenesis is the vegetative propagation by which plant organs such as flower buds, shoots, and roots are produced from the cells and tissues (the unusual points of origin) under in vitro conditions. The type of organogenesis (direct and indirect) depends on the presence of relative concentrations of hormones and explants in the culture medium [17]. Indirect organogenesis is the formation and development of organs from an amorphous tissue, callus, or cell suspension. Additionally, this propagation method is a reliable technique, which has been applied for the production of genetically modified plants from calli [18]. On the other hand, development of new organs from the explants (axillary buds), which forms new shoots and buds, is known as direct organogenesis [19].
In *Eucalyptus*, the composition of different factors such as carbon, various vitamins, amino acids, gelling agent, macro- and micronutrients, and other additives has affected the efficacy of both types of organogenesis [20]. For instance, during indirect organogenesis of *Eucalyptus camaldulensis* hybrids, the combination of naphthyl acetic acid (NAA) and 6-benzylaminopurine (BAP) showed a better efficacy as compared to the application of zeatin, kinetin, casein hydrolysate, and 2,4-Dichlorophenoxyacetic acid (2,4-D) [21]. Additionally, callus induction was observed in *E. camaldulensis* hybrids cultivated on Murashige and Skoog Basal (MS) media added with 1 mg L\(^{-1}\) NAA, and the highest rate of somatic embryogenesis was achieved on MS basal medium fortified with 0.1 mg L\(^{-1}\) NAA and 0.5 mg L\(^{-1}\) benzyladenine (BA) [22].

### 2.2. Somatic Embryogenesis

Somatic embryogenesis (SE) is a multifactorial, non-sexual, and complex biotechnological tool. This artificial method produces bipolar embryos through physiological, biochemical, and molecular pathways from somatic tissues. During SE, somatic cells of plants become totipotent and alter their pathway of development, resulting in the formation of a complete plant from somatic embryos [23]. In plants, two arrays of the somatic embryos have been reported including indirect somatic embryogenesis induced from an unorganised calli and direct somatic embryogenesis induced from the pre-embryogenic cells (cells of the nucellus) [24]. Indirect embryogenesis needs redetermination of differentiated cells process, callus induction, proliferation, and the development of the embryogenically determined phase [25]. Generally, the effects of suitable PGRs at specific concentrations play an integral role in the re-entry of cells into mitosis and determination of the embryogenic phase [26]. Nonetheless, during direct somatic embryogenesis, which is a rare type of SE, the cell(s) produces embryos without the formation of an intervening callus. To achieve direct embryogenesis, pre-embryogenic determined cells (PEDC) require favourable conditions and specific type of PGRs to enter mitosis and complete embryogenesis [27].

Over the decades, numerous somatic embryogenesis protocols for several *Eucalyptus* species have been reported [13,28,29]. However, the occurrence of somaclonal variation, low percentage of embryogenic initiation, and an inability of somatic embryos to reach complete maturation limit somatic embryogenesis adoption for clonal propagation in *Eucalyptus* [14]. It has been also reported that several factors, such as hormonal type and level, culture media, and ontogenetic age of tissue interfere with the diverse phases of somatic embryos [30]. Nonetheless, there is a notorious paucity of studies addressing ultrastructural, histological, and cytological evidence on the diverse features linked to the frequency induction and proliferation of somatic embryos. Despite the morphological resemblances of somatic embryos with zygotic ones at the proliferation and developmental phases, a lack of clear definition has been stated in some other phases of proliferation and developmental steps in *Eucalyptus* [31]. For example, histological and morphological investigations on the embryogenic cell of *Eucalyptus globulus*, *Eucalyptus grandis*, and *Eucalyptus nitens* at diverse development phases demonstrated the usual features of other somatic embryogenic structures including small vacuole, prominent nucleus, small volume, and dense cytoplasm [32].

The success rate of a propagation technique in *Eucalyptus* depends on both quality (genetic stability and growth rate) and quantity (survival) of the regenerated plants. The combination of above-mentioned factors associated with the genotypes of *Eucalyptus* is the most effective aspect in both somatic embryogenesis and organogenesis. In the following sections, the effects of most important factors on both somatic embryogenesis and organogenesis of *Eucalyptus* are discussed.

### 3. Importance of *Eucalyptus* Root Architecture and Behaviour

Root growth is a critical parameter during the vegetative propagation of *Eucalyptus* species, which is mainly divided into three categories *viz.*, root induction, root formation, and root elongation. Root induction is characterised by the biochemical and molecular events preceding any noticeable morphological/histological modifications changes. Root formation is a cell division phase,
which involves the radical primordia establishment and root meristem organisation. Root elongation is the result of an enlargement of new cells formed by the constant cell divisions in the meristematic cells of root. Difficulty in rooting is one of the major obstacles to achieve successful micropropagation, and therefore, it is the most challenging phase during tree generation in vitro condition [33]. Therefore, increases in root number, length, and quality are the most important targets during rooting phase in planting programme and in vitro manipulations of woody plants [34]. Although propagation of woody plants such as various Eucalyptus clones by micro-, mini-, and macro- cutting has been thriving over the decades, the micropropagation technique has enhanced higher plantlet multiplication rates [12]. This technique, most probably, should be the only effective biotechnological method of producing some difficult-to-root clones [35]. Implementing the outcomes of analysis on micropropagation of Eucalyptus, such as other plants, demonstrated that post-acclimatisation and graviperception architecture are controlled by the exogenous auxin analogue, added in the pre-rooting culture media [12,36]. It has been suggested that clones obtained from in vitro propagated plants have a better root structure, growth, and morphology as compared to ex vitro grown Eucalyptus trees [37].

The root system comprises three different morpho- and physiological states including primary, lateral, and adventitious roots [38]. The primary root which is the main, largest, and central axis (taproot) of a root system is basically formed during the embryogenesis phase and will extend after germination. Lateral roots (LRs) are often initiated from roots, whereas adventitious roots are always developed from leaf-derived or stem cells [38]. Lateral roots usually arise from existing ones, whereas adventitious roots form artificially (application of phytohormone or wounding) or naturally, and (changes in environmental conditions) from stem or leaf tissues [38]. Adventitious root (AR) development in Eucalyptus is a complex and multifactorial procedure influenced by the plant age, stress conditions, environmental factors, genetic traits, mineral nutrition, and phytohormones [39,40]. AR is derived from different tissues and cells of Eucalyptus, including hypocotyl pericycle, vascular parenchyma, young secondary phloem, and interfascicular cambium. Adventitious root induction is stated by biochemical and molecular changes, such as accumulation of high auxin dosage at the wound area or formation of an active sink for carbohydrates. The appearance of cell divisions is the first step in AR initiation, and its expression involves the root primordia growth and development through the stem tissues and formation of vascular connections [39]. Anatomically, AR development initiates with the induction phase in Eucalyptus, which involves the somatic reprogramming of preferred target cells to new meristematic cells in the lack of any mitosis leading to the formation of internal root meristems. Continuously, the induction phase of AR is completed by the formation of dome-shaped root primordia, establishment of vascular connections, and emergence of root [41]. The position of root initials in stem cuttings of Eucalyptus is species-specific, and during micropropagation, shoots locate from the procambium, from newly-formed xylem, or from old vascular tissue [12,42]. The adventitious rooting competence is heritable and quantifiable [12]. Based on the genetic predisposition of Eucalyptus species, their clones are categorised into two main groups, namely, easy- or difficult-to-root. To date, different quantitative trait loci (QTLs) have been identified as associated with adventitious rooting, the percentage of rooted cuttings, with a large phenotypic variation arising from Eucalyptus tereticornis, E. globulus, Eucalyptus urophylla, and Eucalyptus grandis × Eucalyptus urophylla [42].

4. The Relationship between Root Structure and Shoot System in Eucalyptus

In Eucalyptus, the root structure, growth, and function are controlled by root-to-shoot signalling through nutrient movement via root-sourced xylem as well as leaf-sourced phloem. For instance, cytokinins are produced primarily in root tips or meristems and transported to shoots via the xylem where they control the cell division process and the rate of leaf senescence in mature plants [43]. On the contrary, the auxins are synthesised in shoot tips like young leaves and leaf primordial, and actively transported to the root zone from the shoot system via the vascular structure [44]. The auxin regulates growth response mechanisms of root tips response to gravity [45]. A decreasing trend in root growth and auxin production has been reported when plants were decapitated; however, application of auxin
to the decapitated shoot tip [46], or in vitro conditions reversed the damages caused to plants [47]. *Eucalyptus* shoots were found to produce roots through multiplication and elongation stages upon supplementation of auxin to the medium. Nonetheless, when auxin was absent from the multiplication stage and limited in elongation period, rooting on the auxin-free medium was significantly reduced [44]. The above reports suggest the positive interactions between root formations and shoot growth [43].

The dynamic relationships between shoots and roots demonstrated that each organ needs to act synergistically in order to have a successful tissue culture system in *Eucalyptus* [35]. Studies on different morpho- and physiological features of two methods of cultivation (seedling and cutting) in *E. globulus* showed similar shoot/root ratio, growth rate, and plant height. However, the larger root system caused more resistance to uprooting in seed-derived *E. grandis* x *E. nitens*, when compared to field-grown micropropagated trees [37]. Root/shoot ratio, on the other hand, is a reliable indicator, which shows adaptations to atmospheric and soil water deficits and vulnerability to transplanting both *Eucalyptus hypochlamydea* and *Eucalyptus dumosa* [48]. Additionally, comparison of shoot height with hardwood seedling root volume has been applied to measure subsequent tree dimensions and growth rates [49]. While root/shoot mass ratios are a good indicator of the plant’s investment in their root structures at any point of time through the plant’s basic biomass allocation, it cannot be used for the total investment made by plants in their root systems (due to flux of assimilates in the system) [50].

5. Role of Plant Growth Regulators (PGRs) in Micropropagation of *Eucalyptus*

Although several factors directly and indirectly influence the micropropagation of *Eucalyptus*, the addition of different dosages of PGRs especially auxins into the media is one of the most important factors influencing the gain of cellular competence, triggering embryogenic re-differentiation, dedifferentiation, and organ(s) formation [51]. It is pertinent to mention here that prolonged exposure of the plantlets to auxins could negatively impact the morphological and physiological features of in vitro propagated plants including somaclonal variation, structure distortion, fasciation, dwarfism, and hyperhydricity [52]. Therefore, determining the optimum auxin concentration to induce somatic embryogenesis and organogenesis is a critical step, especially in recalcitrant species such as *Eucalyptus*.

5.1. Role of Auxins on Root Structure and Formation

The regulatory functions of auxins have been reported at the cellular mechanisms such as cell division, growth, and differentiation in *Eucalyptus*, and this PGR family can stimulate lateral or isodiametric expansion or axial elongation [53]. The functions of auxin and its polar auxin transport (PAT) have been reported in several physiological and genetic regulation mechanisms of root development and adventitious root induction such as root cell patterning, maintenance, and regulation of the root zonation and meristem [54]. Auxins are also laterally accumulated in the root cap (RC) zones as the primary signal triggering gravisensitivity and gravitropic bending [55].

Indole-3-acetic acid (IAA; natural auxin) is the most common auxin produced by plants and microorganisms via tryptophan-independent or tryptophan-dependent mechanism. Although an indole amino acid tryptophan (Trp) is the main mechanism of auxin biosynthesis, Trp-independent pathways have also been reported as alternative mechanisms in plants [56]. The biosynthesis of IAA via Trp and indole-3-pyruvic acid (IPA) is transaminated (by tryptophan transaminase) to IPA, which is decarboxylated to indole-3-acetaldehyde (IAAld) [57]. The IAA formation occurs either through dehydrogenation or oxidation of IAAld. Trp-dependent pathways for IAA are the indole-3-acetamide (IAM), indole-3-acetaldoxine (IAOx), and tryptamine pathways [58]. Indole-3-butryric acid (IBA) biosynthesis is analogous to IAA. The mentioned biosynthesis of IBA occurs through a longer side chain of Trp mechanism, via β-oxidation in chain-elongation reactions, similar to biosynthesis of fatty acid. Similarly, IBA is also formed via Trp-independent pathways as mentioned for IAA [59]. As plants use auxins for several developmental phases, there are numerous advantages to store auxin. In this regard, IAA can be stored in either conjugated form or as IBA, which allows the availability of free IAA, either through β-oxidation to convert IBA to IAA or through hydrolysis to free the conjugated
form [56]. Reportedly, IBA conjugation products was shown to be a better source of free IAA than those of IAA [60]. Both IAA and IBA are quickly conjugated and metabolised within Eucalyptus tissues. Auxin-conjugates perform an important function in auxin metabolism and physiology by enabling utilisation, storage protecting them from enzymatic deactivation, and in maintaining a homeostatic concentration of hormone in plant [61]. No oxidation products have been reported for IBA conjugates. Thus, IBA remains at elevated levels longer than IAA [61].

The concentration of this well-known auxin is fluctuated during different phases of root development and adventitious root induction. For example, at root induction stage, the level of IAA is increased and then dropped significantly during the root formation phase. The IAA level shot up again in the root elongation stage [62]. Regardless of the presence or absence of other auxin, IAA is considered to be an integral phytohormone in the rooting phase [44]. IAA is transported basipetally, through membrane-bound transport proteins of the AUX 1, PIN-FORMED (PIN), and P-GLYCOPROTEIN (PGP) families, or diffusion, which provides auxin efflux and influx occurring mainly through the phloem [31]. In Eucalyptus clones, supplementing auxin analogue in the pre-rooting micropropagation media caused graviperception. Considering this fact, IAA, as an essential hormone, could not be substituted by its analogues IBA or NAA [47]. As auxin is able to retard root elongation and stimulates cell growth under in situ conditions, IBA serves as a source of IAA in Eucalyptus clones [56,63]. Auxin cooperates antagonistically or synergistically with other PGRs such as strigolactones (SL), polyamines (PA), brassinosteroids (BR), jasmonic acid (JA), abscisic acid (ABA), gibberellins (GA), ethylene, and cytokinins (CK), controlling root morphogenesis and elongation by integrating their signals in transport and distribution of auxin biosynthesis (Figure 3).

![Figure 3](image_url)  
**Figure 3.** The schematic graph of phytohormone signalling in root development. For root growth and development, auxin is moved from cell to cell by appropriate auxin influx and efflux transporters, such as p-glycoproteins (PGPs), pin formed (PIN), and like-aux1 (LAX) proteins. (A) antagonistic or synergistic activities of auxins with other plant growth regulators, and (B) controlling root morphogenesis and elongation by integrating the hormonal signals in transport and distribution of auxin biosynthesis.

Reportedly, high concentration of auxin is vital for adventitious root (AR), before the establishment of root meristemoid. As mentioned earlier, low concentration of auxin leads to root elongation through inhibition of lateral root development [64]. In Arabidopsis, for example, IAA is synthesised from tryptophan by using flavin-containing monoxygenases (YUCCA) and TRYPTOPHAN AMINOTRANSFERASE OF ARABIDOPSIS (TAA). In this pathway, indole-3-pyruvate (IPA) is first produced from tryptophan by TAA, and in the next step, IAA is produced from IPA by applying YUC [65].
On the other hand, the combination of kinetin and IBA dramatically decreases the average root diameter and leads to the highest percentage of callus induction. Reportedly, \( p \)-chlorophenoxyisobutyric acid is able to inhibit transduction signals of auxins. Kinetin considerably reduces mean root quantity and rooting percentage and produces callus formation \([66,67]\). Auxins are responsible for the foundation of apical meristem. Additionally, auxins and downstream transcriptional regulation modify the cell wall to make exact morphogenetic changes \([68]\). Furthermore, cross-talk of auxin with other hormonal signalling pathways such as cytokinins is critical for accurate organ initiation \([21,69]\). Based on the overall pattern of adventitious root induction from stem cuttings of trees and woody plants, roots are induced from the secondary phloem but may also arise from the vascular-phloem and -cambium \([66]\). Nonetheless, sometimes vascular cambium or meristematic pro-cambium, and either old or newly vascular tissues, shaped xylem \([70]\).

The addition of an antagonist or auxin inhibitors after root formation showed the exact need of the verified clone for IAA to proceed with normal root physiology and development \([5,69]\). The presence of either the IAA-specific transport inhibitor \( 2,3,5 \)-triiodobenzoic acid (TIBA) or the auxin antagonist kinetin caused the loss of root gravity perception, which is a response not detected in the shoots treated by \( p \)-chlorophenoxyisobutyric acid (PCIB). Moreover, PCIB and kinetin treatments demonstrated significantly smaller mean root diameters than in control, but the treatment with TIBA showed the opposite impact \([47]\). All the above demonstrated changes in horizontal root architecture and the loss in gravity perception happened not due to a loss in auxin signal transduction but to a disruption in IAA efflux \([37,47,48]\). Reportedly, a disruption in the efflux of auxin promotes either the through auxin regulation via a cytokinin or through auxin transport inhibition \([71,72]\). This phenomenon is interfered with root cap development and gravitropism, which respond to regulate auxin transport and specific supply with respect to minimum and maximum auxin concentrations \([71,73,74]\). Regardless of the presence of auxin analogue, supplementing media with TIBA, PCIB, and kinetin considerably reduced the percentage of rooting formation. Additionally, exogenous IBA, a more effective rhizogenic auxin than IAA, typically caused the highest basal callus induction. This hormone could significantly increase root diameters of \textit{Eucalyptus} when supplemented in the presence of TIBA, and absence of kinetin \([35,75]\). The above observation confirmed the inhibitory effect of TIBA hormone for auxin transportation.

Degradation of auxin could occur by peroxidases after cutting severance; however, auxin degradation can be prevented by applying different antioxidants such as flavonoids and phenols at cutting bases \([39]\). Auxins produced in the shoot tip are basipetally transported to the stem by two transporters, namely, asymmetrically distributed efflux PIN-FORMED (PIN) proteins and auxin influx AUXIN/LIKE AUX1 (AUX/LAX) \([76,77]\). Inside the cells, auxin-regulated genes are expressed by selective proteolysis of its repressors AUXIN/INDOLE-3-ACETIC ACID (Aux/IAA) together with the co-repressor TOPLESS (TPL); which can release AUXIN RESPONSE FACTORS (ARFs) and regulate auxin responsive genes \([78]\).

F-BOX protein TRANSPORT INHIBITOR RESPONSE 1, which is a part of AUXIN SIGNALING F-BOX (AFBs) family, can mediate Aux/IAA degradation \([79]\). The degradation of Aux/IAA can be mediated by the F-BOX protein TRANSPORT INHIBITOR RESPONSE 1 (TIR1) (an auxin receptor) \([6]\), a member of a gene family that includes AUXIN SIGNALING F-BOX (AFBs). AUXIN BINDING PROTEIN 1 (ABP1), is another putative auxin and extracellular receptor with fast responses, especially non-transcriptional \([80]\). It has been documented that WUSCHELRELATED HOMEobox11 transcription factor (WOX11) is able to mediate AR development in \textit{Arabidopsis} (model plants) \([81]\).

5.2. Effect of Ethylene on Root Architecture

The phytohormone ethylene can interact at the expression step by promoting early induction and late formation of ARs. In contrast, ethylene inhibits the late induction step in \textit{Eucalyptus} \([64]\). A number of functions of ethylene have been proposed on AR development, but most of them support that its impacts are associated with the signalling, transport, and synthesis of auxin \([82]\). Reportedly, high expression level of auxin-responsive genes such as \textit{ARR1}, \textit{IAA12}, and \textit{TPL} as well as low concentration of auxin in microcuttings are linked with hard-to-root circumstance in \textit{Eucalyptus}. AR development is reported
by using exogenous auxin which reduced ARRI and TPL expression in E. globulus [83]. On the other hand, improved root system of derived microcutting and higher allocation of carbohydrates to their basal portion were observed upon culturing Eucalyptus in sugar free media under far-red light enrichment. At the same time, carbohydrate metabolism-related genes, SUCCROSE SYNTHASE 1 (SUS1), STARCH SYNTHASE 3 (SS3), and SUCCROSE PROTON SYMPORTER 5 (SUC5) have also been reported [84].

5.3. Role of Cytokinins in Micropropagation of Eucalyptus

Cytokinins are able to stimulate shoot multiplication by suppressing the apical dominance [63]. Reports have demonstrated that BA possesses some beneficial effects over the other cytokinins for organogenesis or shoot multiplication [85–87]. Two non-similar structural groups of natural compounds, viz. ureidic and adeninic derivatives, display cytokinin-like activity [88]. Generally, adenine derivatives are naturally occurring adenine-type cytokinins, and all the ureidic derivatives are urea-based synthetic compounds [89]. Various cytokinin receptors, such as HISTIDINE KINASES (HK) and CYTOKININ RESPONSE 1 (CRE1), are triggered by both the classes of cytokinins and implement the similar binding site in Arabidopsis histidine kinase 4 [90].

Substituted phenylurea is a group of systemic herbicides used against general weed. Phenylurea is a type of PGR that is able to display cytokinin-like activity in several plant culture schemes. N-phenyl-N’-[6-(2-chlorobenzothiazol)-yl] urea (PBU) has been introduced as a first purified and synthesised phytohormone [91–93]. Reportedly, addition of PBU developed organogenesis in E. urophylla by stimulation of root formation and reduced browning [94,95]). Reports have shown that application of PBU in micropropagation was able to stimulate the formation of adventitious shoots in E. urophylla by blocking the transcription of the rboh1 gene [91]. The presence of adeninic BPA and ureidic PBU caused callus differentiation by regulating ROS metabolism [91,94,95]. During the adventitious rooting phase, direct or indirect interaction of with or without auxin-signaling pathways with a group of diphenyl urea derivatives (MDPUs) has been observed in rooting-competent cuttings [88]. On the other hand, Brunoni et al. [96] showed that 1,3-di(benzo[d]oxazol-6-yl)urea (BDPU), which is a urea derivative, without auxin- or cytokinin-like activity, possibly interacts with auxin distribution mechanisms and auxin-signaling pathways before and after cell divisions creating the adventitious root meristem. It is worth noting that PBU, a urea derivative with cytokinin-like activity, interacts with the auxin-signaling mechanism to influence the formation of adventitious shoots. It has been confirmed that 6-benzyladenine (6-BA) is less active than PBU for inducing callus in Eucalyptus [93]. Additionally, a higher frequency of adventitious bud produced from Eucalyptus callus in the medium supplemented with PBU [97–99]. The proliferation of secondary embryos from primary embryos of Eucalyptus could cause malformed embryos, directing to oxidation, and in severe condition leads to death. As a result, undifferentiated cells that are the sign of totipotency may have appeared. Notwithstanding the primary promotion of somatic embryos and the proliferation of secondary somatic embryos, these formations did not emerge for seedling or and germination induction. The induction of embryogenic development in a differentiated cell needs complete cellular reprogramming [100]. The competence or recalcitrance to somatic embryogenesis of Eucalyptus depends on the genetic factor [32,101,102]. However, accurate regulation of chromatin modifications in response to developmental and environmental stimuli regulates the precise temporal and spatial gene expression [53,100,103].

Reactive oxygen species (ROS) is a chemical defence mechanism against different stresses [3,104,105]. Respiratory burst oxidase homologue (rboh) gene, which is the main sources of ROS formation in plants, encoded membrane-localized NADPH oxidases. Generation of ROS was performed by transferring electrons from cytosolic NADPH/NADH to apoplastic oxygen [106]. It has been well documented that ROS plays an essential role in the complex signalling network of Eucalyptus cells under stress conditions [107]. However, hydrogen peroxide (H2O2), as a main ROS, displays dual function in metabolism of plants [58,108,109]. Reportedly, during the callus browning phase, the amount of H2O2 increases, and this is followed by modifying the concentration and activity of enzymes linked with
metabolism of ROS metabolism [107,110]. On the contrary, a high level of H$_2$O$_2$ could cause damage to the structure of cell, with various downstream consequences [111–113]. Therefore, steady-state concentration of cellular hydrogen peroxide must be tightly controlled. The above non-enzymatic and enzymatic ROS scavengers co-regulate the ROS steady-state activity and cell concentration of critical factors for plant growth and development. Following the previous step, ascorbate peroxidase (APX), an isoenzyme, which displays a vital function in H$_2$O$_2$ metabolism in *Eucalyptus* is able to speed up the formation of H$_2$O from H$_2$O$_2$ with an electron donor (ascorbate) in different organelles such as the peroxisomes, mitochondria, cytosol, and chloroplasts [106,114]. However, APX expression is differentially controlled under normal growth, development, and environmental stresses [115,116]. The activity of APX remarkably decreases the level of H$_2$O$_2$ and showed an important role in the regulation of antioxidant defence mechanisms in higher plants such as *Eucalyptus* [116].

The results of investigation on the interaction of cytokinin types, APX expression, and *rboh* in *Eucalyptus* showed that PBU repressed the expression of *rboh* gene and induced the expression of APX gene to decrease browning, while BAP revealed the opposite function [94]. Notwithstanding the important role of APX isoforms, the function of peroxisome APX is poorly understood yet. However, the role of peroxisomes is reported in cellular oxidative metabolism because the ROS derived from peroxisomes possibly plays a role as second messengers in the cytosol to control mechanisms of signal transduction pathways [111]. Studies demonstrated that the induction of APX3, a peroxisomal APX enzyme expressed by BAP alone in the calli, was 492.52 times higher than that of 12-old hypocotyl explants. Moreover, this expression rate was much higher than that of the other two types of calli induced by the combination of PBU or BAP alone. The calli induced on media supplemented with IAA (0.57 µM), BAP (0.57 µM), and PBU (3.99 µM) and DMTU (20 µM) demonstrated the highest levels of transcription for all nine APX genes, in parallel with the highest activity of APX enzymes. However, it showed that only transcription levels of peroxisome APX increased dramatically (395.67 times higher than hypocotyl explants) among the three APX isoforms. It has been reported that peroxisomal APX3 showed an important function in the ROS metabolism regulation in the differentiation of *E. urophylla* callus [91,94]. APX3 can be tackled as an initial point for the analysis of ROS metabolism and callus differentiation in future studies. Nonetheless, H$_2$O$_2$ has been exposed to possess several critical functions in signalling and numerous features of plant development [117]. In *Eucalyptus*, the change in *rboh* expression level has not been well examined in the pathway of shoot primordium initiation and formation. Huang and Li [94] reported that during callus differentiation of *E. urophylla*, two different types of changes happened in the transcription levels of six *rboh* genes. First, a decline occurred in the *rboh1* gene transcription levels in the initial three phases; the second change was increasing in the transcription levels of gene in calli shoot primordia. An increase in the transcription activities of *rboh4*, *rboh5*, and *rboh6* was observed in the calli with the high H$_2$O$_2$ contents. Nonetheless, increasing H$_2$O$_2$ at the early phase of callus differentiation caused browning [91,113]. The *rboh* isoforms noticeably controlled diverse roles in the mechanism of callus differentiation in *Eucalyptus*. Generally, regulation of oxidative stress by a combination of DMTU, BAP, and PBU resulted in the formation of adventitious shoots in *E. urophylla* [14,18,94].

Polyamines, a group of organic compounds, possess physiological regulatory roles during mitosis, and have been considered as stress-reducing compounds under *in vitro* condition [4,111]. The influence of polyamines, mostly putrescine, on the somatic embryogenesis phase has been stated in *Eucalyptus* [118]. The increase in putrescine concentration (28.36 µM) in the culture media of *E. grandis* × *E. urophylla* provided a higher percentage of somatic embryogenesis induction. Combination of putrescine and BAP in the media increased the number of somatic pro-embryos [104,119].

5.4. Role of Auxins in Somatic Embryogenesis

Induction of SE is among the most vital steps in the micropropagation technique and has been frequently tackled by the researchers. Nonetheless, low levels of embryogenic initiation, maturity, germination, as well as the occurrence of somaclonal variations are the most important internal hurdles
in recalcitrant plant species such as *Eucalyptus* [14,32,106]. In the initial phase of somatic embryogenesis, various stimulus can trigger different mechanisms to achieve embryo development in plants (Figure 4).

![Figure 4](image-url)  
*Figure 4*. The diverse routes of SE in *Eucalyptus*. The embryogenic mechanisms can be initiated in perivascular cells through the formation of callus/PEM or in differentiated cells directly or indirectly. Exogenous (stress, wounding, PGRs alone or combined) and endogenous or signals cause an unbalanced cellular hormone level leading to competent cells dedifferentiation followed by direct embryogenesis or over-proliferation and callus tissue differentiation. Under further signals, cells of the embryogenic calli can also go through embryogenesis. Mutations in genes repressing embryo development in vegetative cells and/or the ectopic expression of transcription factors responsible for meristem/embryo identity can also result in embryo differentiation from competent cells.

The effectiveness and pathway of SE differentiation depends on several factors; however, optimum concentrations of PGRs play a vital function in the acquisition of cellular competence, initiating dedifferentiation, and re-differentiation [113]. At the cellular level of *Eucalyptus* plants, auxins are able to regulate different mechanisms such as cell division, expansion, and differentiation, and auxins can promote isodiametric expansion, lateral expansion, and axial elongation [30,52]. Furthermore, synthetic auxins such as 2,4-D, 4-amino-3,5,6-trichloropicolinic acid (picloram) and dicamba disrupt endogenous auxin metabolism, promote cellular reorganisation and induce somatic embryogenesis [10,37,53].

Nonetheless, constant disclosure of the *Eucalyptus* explant to the PGRs (especially auxins such as NAA and 2,4-D) has an adverse impact on the physiology and morphology of propagated plants, such as fasciation, dwarfism, hyperhydricity, somaclonal variation, or structure distortion [38,82,103]. During SE initiation, auxins play an important role in a stress component and auxin signaling and could change the auxin content in *Eucalyptus* [27,103,120]. The positive interaction of the oxidation of callogenous tissue with embryogenic calli formation has been reported in cotyledonary of *E. urophylla* × *E. grandis* [52]. Among all the PGRs (especially auxins), NAA has been frequently applied for SE induction in *Eucalyptus* species [13,110,121,122]. Although 2,4-D is a popular phytohormone used in SE induction, picloram was found to be more effective and stronger auxin in SE in case of *Eucalyptus* species [119,123]. In the cultivated explants in MS media supplemented with 2,4-D, an increase in the level of endogenous auxins was observed in the explants and consequently enhanced cell division.
However, the initiation of SE is dependent on different factors especially the negative gradient of 2,4-D concentration [124].

6. Influence of Environmental and External Factors on Micropropagation of Eucalyptus

Like other plant species, micropropagation in Eucalyptus is severely influenced by physic-chemical factors, culture media, nutrients, and PGRs [125]. In the following section, the most important factors influencing the Eucalyptus micropropagation are discussed.

6.1. Effect of Media

Over the decades, Murashige and Skoog (MS) media and their modified versions have been reported as the most suitable basal media for Eucalyptus propagation under in vitro condition [24]. However, MS media were not found to be efficient media for some of the Eucalyptus explants such as the canopy branch (CB) shoots (excessive multiplication with a reduction in hyperhydricity and leaf growth which may lead to an increase in the dry mass) and trunk base (TB) shoots (high oxidation) [119,126,127]. The MS medium is assumed as a possible chemical agent due to its high concentration of salt, which confirms the archived results in the CB shoots of Eucalyptus. Hyperhydricity may be caused by the interaction of some explants with MS media during micropropagation of Eucalyptus. Absence in TB, high intensity of CB, and high number of hyperhydric shoots were observed from apical meristems rather than in nodal segments [128]. Nonetheless, other types of plant basal media with lower ionic strength such as Juan, Antonio, Diva and Silvia (JADS) and woody plant medium (WPM) have been used for Eucalyptus hybrids and species [97,129]. It has been reported that WPM is the optimum media for organogenesis, adventitious buds, CB shoots multiplication, and callus formation in E. benthamii [130,131]. Reportedly, the induction of higher CB shoots was due to the essential abilities of each organ or tissue in the WPM media [27,103]. However, trunk base shoots of E. grandis were found to grow and multiply better in JADS media due to higher dry mass, a low rate of oxidation, and improved morphological feathers [132,133]. E. dunnii basal medium (EDM) and its modified version (EDMm) were reported as the most suitable media for E. dunnii juvenile material [97,129]. In Eucalyptus, the liquid medium supported better shoot proliferation as compared to semisolid medium. Additionally, high rate of assimilation and less physical resistance to diffusion were reported during proliferation step of Eucalyptus in liquid medium [134–136].

Reportedly, all the mentioned media have some drawbacks such as low rooting rates, excessive callus formation, hyperhydricity, oxidation (tissues browning or blackening), and chlorosis occurred when applied for different Eucalyptus species/hybrids [129]. Furthermore, abnormal metabolism triggered by nutritional imbalances influences the cell and tissue sensitivities to phytohormones [137]. Oxidation is a phenomenon closely influenced by chemical and mechanical damage in the cultures. Although WPM did not cause any oxidation, MS media exhibited intermediate oxidation. High oxidation and phenolic compounds are also observed in explants of E. globulus and E. urophylla cultivated in JADS medium [138].

6.2. Importance of Nitrogen, Calcium, Boron, and Colchicine on Micropropagation of Eucalyptus

Minerals and nutrients such as nitrogen (N), calcium (Ca), and boron (B) play a vital role in in vitro propagation in Eucalyptus [139]. Calcium is a nutrient moderately immobile in plant species, and the calcium uptake is limited under in vitro conditions due to low transpiration level of the explants [140]. The restriction of calcium uptake leads to calcium deficiency in plants growing under in vitro conditions. Hence, the highest level of calcium is desired in the plant tissue culture medium, mostly for those plant species that present shoot tip necrosis or hyperhydricity [58,68]. Calcium is involved in cell division, mitosis, and elongation of root primordia, and acts as a second messenger in crucial signalling pathways, particularly those of auxin [38,141]. Ca is a macro element active in the signal transduction pathways under environmental stresses and works as intracellular messengers in various phases of plant development such as embryonic development. It is also associated with
various physiological processes such as enzymatic activation, reactions with plant growth regulators, ion uptake, and membrane function and structure [142]. In some plant species, increase in cytoplasmic calcium levels influenced embryogenic responses [3].

Boron (B), is a micronutrient also proved to be a critical nutrient for plant growth and health. The key function of boron is the association of this nutrient with the strength and development of cell wall, cell division, hormone development, sugar transport, and seed and fruit development. In plant tissue culture, boron interrelates with calcium, potassium, phosphorus, and nitrogen [143].

It has been reported that the increase in concentrations of Ca and B stimulate organogenesis in *E. grandis* and *E. urophylla* under *in vitro* conditions [130,139]. However, the simultaneous omission of both nutrients led to the induction of globular structures and friable callus, inhibited root formation, as well as the occurrence of anthocyanin [144]. Additionally, deficiency of B in the tissue culture system leads to an abnormal induction of adventitious buds, accumulation of callus, necrosis, and phenols in *E. grandis* [96]. Reportedly, a high morphogenetic potential was observed in the regenerated buds of both *E. grandis* and *E. urophylla* forming nodal segments cultivated in MS media added with 0.5 mg L\(^{-1}\) of NAA and BAP and diverse concentrations of Ca and B [96,130,139]. Similarly, the dry and fresh weights of *Eucalyptus* were increased when the plant was cultivated on MS media enriched with the higher concentrations of Ca and B [50,112,113]. Boron deficiency, under *ex vitro* condition, caused seeding inhibition of *E. grandis*. Mainly, this inhibition occurred in the meristematic shoots regions, thus helping to impair the lateral and apical buds’ initiation [104].

A significant variation of the relative water content (RWC) in the explants is associated with different types of induced cell structure, while the occurrence of callus and proliferation is led by less water retention and an increased accumulation of matter in the *Eucalyptus* tissues. To protect plants under adverse condition, cells lose their water (autolysis characterises) [144]. Additionally, the exhaustion of minerals in the media could have promoted the callus to develop a chronic lack of nutrient(s) necessary for the metabolism of cells. This deficiency of mineral in tissue culture medium could influence the explants’ growth and development and have an impact on different organogenesis factors [145]. The result of investigation on the organogenesis of *E. grandis* showed a positive interaction between buds or and callus induction with the Ca and B in culture media. However, new genetic and histological studies are expected to discover the mechanisms and pathways of plants treated under Ca and B concentrations *in vitro* [7,105,130]. Furthermore, a higher level of Ca concentration in the culture media could constrain intercellular transport in *Eucalyptus* through the block of plasmodesms [3,105].

Colchicine, extracted from *Colchicum autumnale*, is able to promote polyploidy level in *Eucalyptus* cells during cellular division by preventing segregation of chromosome during meiosis. Availability of this plant-derived alkaloid leads to the generation of more desirable traits such as fast, hard, and large growth in polyploid plants than the normal diploid parents. Polyploidy is formed in multiple shoot clumps of *E. globulus* treated in MS media supplemented with 0.5% colchicine. The leaves of polyploidy (2\(n = 4x = 44\)) plants showed a darker green colour with larger and thicker morphology [146].

Organic nitrogen compounds are the most important factors in tissue culture. To date, various ranges and groups of amino acids have been widely contributed as the main resources of nitrogen under *in vitro* conditions. In comparison to nitrogen from the inorganic sources, the nitrogen from amino acid resources is assimilated rapidly due to the existence of carbonic skeletons during protein synthesis [147,148]. Alanine is a glucogenic hydrophobic and aliphatic amino acid utilised for protein biosynthesis. The supplementation of medium with alanine decreased the shoot number and oxidation percentage of *Eucalyptus cloeziana*. However, the shoot length and callogenesis percentage did not change significantly [120,140,144]. It is generally stated that the need for a particular amino acid can be linked to the genetic potential and the target tissue culture procedure as well as the resistance/tolerance potential of plants against stresses [149]. Notwithstanding the importance of using amino acids for growth and development, sometimes amino acid is considered as a growth inhibitor for plants, especially when a combination of two or more amino acids is supplemented together in the culture medium. For example, inhibition of *E. cloeziana* in WPM media added with 1 mg L\(^{-1}\) of glycine
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and alanine has been observed due to a negative interaction between the two mentioned amino acids. Additionally, the endogenous amino acids of E. cloeziana have negatively interacted with the alanine [17,145,150].

6.3. Effect of Carbohydrate

Carbohydrates are considered as the main source of carbon and energy for growth of plants and provide the optimum conditions by maintaining the osmotic potential of the media [151]. Sucrose is a non-reducing (without a hemiacetal) sugar, composed of fructose and glucose connected via their anomeric carbons [147]. Although various types of carbon resources have been applied for in vitro culture of tree species, sucrose is still a reliable carbon resource applied in Eucalyptus [152]. Sucrose improved the productivity of secondary metabolites and led to cellular differentiation, metabolic shift, and modulation of gene expression [153–155]. Comparing with reducing sugars, sucrose as non-reducing sugar is less active and able to translocate more [119,140]. Some reports revealed that high concentration of sucrose might be responsible for the generation of osmotic stress and reduction in the root biomass yield. On the contrary, the growth and yield of some trees were not influenced by various concentrations of sucrose [156]. It has been reported that high concentration of sucrose inhibited the shoot length in E. cloeziana due to the low osmotic potential, which resulted in low nutrients and water uptake [24,144]. Visual observation showed the release of phenolic compounds in the presence of higher sucrose concentrations due to the oxidised substances [157]. The literature showed that although E. cloeziana explants are inclinable to oxidise, autoclaving culture media formed the hydroxymethylfurfural (toxic) and inhibits growth [158]. Therefore, it is recommended to utilise the filtering process as an alternative method to avoid oxidation by autoclaving [159]. The high sucrose concentration limits the activity of photosynthesis by decreasing the concentration of the key enzymes in the photosynthesis and chlorophyll [58,160]. The reddening phenomenon was observed in shoot leaves multiplied from different explants in medium with high concentrations of sucrose (60 g L$^{-1}$), which is linked with additional production of anthocyanins. The excess production of anthocyanins is connected to the concentrations of sucrose in the tissue culture media [161,162]. However, absence of sucrose inhibits development process due to an insufficient amount of CO$_2$ for the Eucalyptus to fully exert its autotrophism [163].

Glucose, fructose, and galactose are the other energy sources supplemented in media for in vitro propagation of Eucalyptus. Nonetheless, the reactions of Eucalyptus vary against different carbon resources [154,156,164]. Glucose, as a reducing sugar, is able to perform diffusion across the cut surfaces of tissues and also metabolise in tissues [165]. A study on E. cloeziana in a culture medium supplemented with 15 g L$^{-1}$ glucose presented the highest shoot number, high multiplication rate, and low death range due to a decrease in oxidation. The higher level of some carbohydrate resources may lead to an increase in phenolic compounds and oxidation; however, it has been recommended that either using glucose or alternatives such as activated charcoal, ascorbic acid, citric acid, or other antioxidants in medium can decrease the oxidation level in Eucalyptus [58,145,165]. It has been reported that the combination of sucrose and glucose mainly influenced morphogenesis especially during cellular division in Eucalyptus [166]. The increase in sucrose and glucose concentrations (more than 15 g L$^{-1}$) in the culture media decreased the shoot length of E. cloeziana [68,111].

6.4. Light and Radiation Effect

Light quality and sources such as a compact fluorescent lamp (CFL) and photosynthetically active radiation (PAR) are the most important factors affecting the different phases of plant growth [167] and development [132]: such as rooting, shoot growth, multiplication, and elongation [92]. It is shown that the mixture of blue (380 and 500 nm) and red (700 nm) light together could boost growth and development of plants by raising the PN (the net photosynthetic rates). The growth rate is due to the spectral energy distribution of blue and red light corresponding with that of the chlorophyll absorption [168]. The radiation spectra of PAR utilised in an investigation produced two main
booms—i.e., at 650–680 nm wavelengths and 410–450 nm wavelengths—whereas radiation was in a wide spectrum of 380–660 nm wavelengths in the status of a CFL [169]. Additionally, a significant increase was observed in chlorophyll content of *Eucalyptus* in cultures incubated under PAR [92,169–171]. The increase in efficiency of rooting under PAR could be due to the influence of blue-light-reacting cryptochromes and red/far-red-light-reacting phytochromes [146,172]. In comparison to a CFL, higher osmotic potential was reported in *Eucalyptus* species under PAR. Osmotic potential is one of the most vital physiological parameters that influences *Eucalyptus* survival rate and performance during the adaptation and acclimatisation period [173,174]. Osmotic potential of *Eucalyptus* increased under incubation of PAR [169]. Light is known to regulate the expression [175], and post-translational modification of the nitrate reductase (NR) gene (s) [133], which is associated with impacting water relations [176], and the growth of *Eucalyptus* [177]. A major restriction in *Eucalyptus* micropropagation is the high rate of mortality that happens during the acclimatisation phase. High rate of survival, more vigorous growth, and higher chlorophyll contents were observed in *Eucalyptus* produced under PAR [85]. Higher growth and survival rate of *Eucalyptus* under PAR following transfer to in vivo was due to the higher level of chlorophyll content, and exclusively because of the modulation of photosynthetic capability [178].

Light intensity (quantity) is associated with photosynthetic activity and changes in vegetative growth, dry matter accumulation, and carbon fixation [179]. Generally, plants under high light intensity produce or develop thicker leaves, which can increase photosynthetic capacity per unit of area, improving the plant’s ability to utilize light for carbon fixation [180]. It is shown that the sudden changes in light intensity stimulated rooting [181]. A study on micropropagation of *Eucalyptus ficifolia* demonstrated that a light intensity of 10 µmol m\(^{-2}\) s\(^{-1}\) developed a fibrous root system. Furthermore, incubation of *E. ficifolia* on media supplemented with riboflavin under a light intensity of 10 µmol m\(^{-2}\) s\(^{-1}\) developed the subsurface roots with either short or no laterals [182]. Reportedly, higher rate of shoot formation and organ regeneration were obtained in *Eucalyptus* plants under reduced (50% reduced) or indirect light compared to normal light [183]. In addition, increases in some growth parameters of *E. urophylla* tissues were reported in response to high light intensity (250 µmol m\(^{-2}\) s\(^{-1}\)) [184]. On the contrary, Miranda et al. [185] reported that the light quality was more important than the light intensity in the *in vitro* development of *E. urophylla*. It is believed that the variations of *Eucalyptus* responses to light quantity *in vitro* are largely dependent on the genotype x light x time or genotype x time interactions [186].

Radiation is a critical regulator in plant growth and development. In plants, complex mechanisms have been evolved to interpret radiation-duration, -direction, -quantity, and -quality. By interpreting radiation factors, plants generate the appropriate developmental and physiological responses [187]. Reportedly, radiation could impact the rooting of *Eucalyptus* in diverse mechanisms. Exposure of *E. globulus* to the low level of irradiation enhanced the rooting of stem cuttings [188,189]; however, Correela et al. [190] proved that low irradiance was harmful to the rooting of *E. globulus*. Ruedell et al. [84] demonstrated that there were no influences of far-red, red, blue, and white radiation (radiation quality) on the adventitious rooting of *E. globulus* (an easy-to-root species) and *E. grandis* (a recalcitrant species).

7. Regeneration and Acclimatisation of *Eucalyptus*

The regeneration procedure is among the most important bottlenecks preventing the wider application of *in vitro* mass propagation and genetic modification technologies to the genus *Eucalyptus* [191]. It is well documented that young seedlings are the ideal tissue for achieving higher rate of regeneration in *E. camaldulensis* [192]. Reports on *E. globules* and *E. nitens* demonstrated that hypocotyl derived calli was more efficient for regeneration than other explants [193]. However, Herve et al. [194] reported the high rate of regeneration in meristems regions of *E. gunnii* leaves that are closed to the vascular bundles. González et al. [195] suggested that young hypocotyls, mature embryos, and cotyledons of *Eucalyptus* have been used as the ideal target for deriving biochemical and molecular structures of cells and tissues leading higher percentage of transformation compared to older explants.
A combination of cytokinins (BAP) and auxins (NAA) in lower concentrations supplemented to MS media promoted direct organogenesis from cotyledons and hypocotyls of *E. tereticornis* [196,197]. Notwithstanding all the above matters, mature somatic embryos of different *Eucalyptus* species habitually do not grow in the media supplemented with auxin. On the other hand, *Eucalyptus* emblings (regeneration) have been frequently completed in an auxin-free culture medium or, rarely, in the culture media supplemented with gibberellic acid (GA3) and/or cytokinin [13,32] (Table 1).
Table 1. Some examples of Eucalyptus regeneration in different culture conditions [32].

<table>
<thead>
<tr>
<th>Species</th>
<th>BM</th>
<th>PGR or Other Supplements</th>
<th>Explant</th>
<th>Soma-Clonal</th>
<th>Light Conditions</th>
<th>Response Variation</th>
<th>Acclimatisation</th>
<th>Other Studies</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>E. globulus</td>
<td>MS and B5</td>
<td>PGR free, BAP, Kinetin</td>
<td>Secondary somatic embryo</td>
<td>Nd</td>
<td>Dark and L</td>
<td>Germination</td>
<td>no</td>
<td>-</td>
<td>[13]</td>
</tr>
<tr>
<td>E. globulus</td>
<td>B5</td>
<td>NAA and BAP</td>
<td>Globular structures</td>
<td>Nd</td>
<td>16 h L</td>
<td>Shoot proliferation</td>
<td>No</td>
<td>-</td>
<td>[198]</td>
</tr>
<tr>
<td>E. citriodora</td>
<td>B5</td>
<td>PGR free</td>
<td>EC</td>
<td>Nd</td>
<td>Continuous L</td>
<td>Emblings</td>
<td>Yes</td>
<td>Somatic embryo encapsulation</td>
<td>[199]</td>
</tr>
<tr>
<td>E. dunnii</td>
<td>nd</td>
<td>Nd</td>
<td>Nd</td>
<td>Nd</td>
<td>nd</td>
<td>Embryo maturation and germination</td>
<td>Nd</td>
<td>Nd</td>
<td>[200]</td>
</tr>
<tr>
<td>E. citriodora</td>
<td>B5</td>
<td>PGR free</td>
<td>EC</td>
<td>Nd</td>
<td>Continuous L, 16 h L</td>
<td>Emblings</td>
<td>Yes</td>
<td>-</td>
<td>[199]</td>
</tr>
<tr>
<td>E. globulus</td>
<td>MS</td>
<td>PGR free</td>
<td>Primary somatic embryos</td>
<td>Nd</td>
<td>Dark</td>
<td>Emblings</td>
<td>no</td>
<td>-</td>
<td>[13]</td>
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<tr>
<td>E. dunnii</td>
<td>B5</td>
<td>10% coconut milk</td>
<td>EC</td>
<td>-</td>
<td>16 h L</td>
<td>Embryos with green cotyledons</td>
<td>-</td>
<td>-</td>
<td>[68,201]</td>
</tr>
<tr>
<td>E. tereticornis</td>
<td>MS</td>
<td>PGR free</td>
<td>Primary somatic embryos</td>
<td>Nd</td>
<td>16 h L</td>
<td>Emblings</td>
<td>Yes</td>
<td>-</td>
<td>[22,68,102,201]</td>
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</tbody>
</table>
The final aim of the application of somatic embryogenesis is to micropropagate plants accomplished with the success rate of plant acclimatization to field conditions. Similarly, as the propagated plants should be true-to-type with the suitable traits such as shorter rotation period, uniform quality, and high yield of the donor plants, it is vital to confirm and follow the clonal fidelity as well as field productivity of somatic embryo from plants [202]. As mentioned earlier, different factors influence the root emergence rate of *Eucalyptus* in the acclimatization phase. Reportedly, half strength MS media showed a better root elongation in *E. camaldulensis*. However, a better root emergence is reported on free-hormone B5 media with half-strength salt concentration for *E. grandis*, *E. deglupta*, *E. camaldulensis*, and *E. botryoides* [127,203–205]. On the other hand, bud emergence from the cotyledonary leaves of *E. urophylla × E. grandis* was induced in the SP culture medium supplemented with GA\textsubscript{3}, NAA, and BAP between 20 and 30 days [127]. Additionally, bud elongation from leaves of *E. camaldulensis* was stimulated when the WPM media containing NAA and BAP were used, and the plant occasionally exhibited spontaneous elongation and rooting [153]. The cultivation of cotyledon leaves on the transverse side of *Eucalyptus* was performed on hormone-free medium and represented subtended stomata within uniserial epidermis with both upper and lower layers. Palisade parenchyma was arranged in approximately three layers to form the dorsiventral mesophyll, while the vascular bundles were supported by a sheath of parenchyma cells. The first cell division of palisade parenchyma was observed in MS media supplemented with NAA (2.7 µM) and BAP (4.44 µM) after fifteen days. Subsequently, callus formation was performed in the subepidermal layer, and callogenesis was observed in the tissue of peripherical parenchymatic after thirty days. The intensity of the cellular proliferation broke the adaxial epidermis of some samples, which developed the caulinar meristems in their parenchyma [127]. These results were in parallel with Alves et al. [206] on growth regulators effects on the organogenesis from the *E. urophylla × E. grandis*’ leaf explants. Their findings revealed that the buds’ adventitious region developed on mesophyll of adaxial epidermis’ calli in the hybrid explants on BAP (4.44 µM) medium after thirty-five days. The exact local understanding of cell divisions starting, due to their superficial origin regarding the induction of adventitious bud, before the formation of callus, is necessary for presenting the genetic transformation [127]. MS medium (supplemented with 2, 4-D and N-(2-chloro-4-pyridyl)-N′-phenylurea (4-CPPU)) induces the development of the adventitious buds from the *Racosperma mangium*’ cotyledons. The anatomical study of adventitious buds showed the highest extreme epidermis differentiation, as well [207]. Stipp at al. [208] described the same results by obtaining adventitious buds in the *Cucurbita melo* cotyledons’ cultures on the MS medium with BAP (4.44 µM). In the mentioned case, several meristematic zones were detected near the epidermis. However, after 45 and 60 d on medium with BAP and NAA, the calli were developed and presented concentric groups of adventitious buds and vascular cells with visible caulinar meristems. The same results were observed in the histological investigation of internode explants, node, and leaf of *E. gunnii*, cultivated in the presence of BAP (2.25 µM) and picloram (0.04 µM) [194]. It has been shown that the callus of *E. camaldulensis* and *E. urophylla* possesses a limited number of cell divisions before differentiation, which was activated followed by restricted shoot regeneration due to the size of callus [109,127].

8. Conclusions

The micropropagation technology has matured to become popular in the biotechnology field where many researchers are looking to establish “recipes” to use *in vitro* culture. To date, a number of of recipes have been established successfully for several plant species, without special training or adaptation. Nonetheless, there are plenty of plant species where little micropropagation investigation has been performed on them and appropriate protocols may or may not be fully developed. In summary, the current review paper focused on the most relevant physiological advances in the micropropagation of *Eucalyptus* from the cell to acclimatization. In this project, we highlighted the inner scenario of the interaction between the internal and external factors which play a role in the tissue culture of *Eucalyptus*. We also demonstrated that the ability of selected PGRs to form organogenesis and somatic
embryogenesis remains the most significant and yet often the most problematic aspect of Eucalyptus propagation. Additionally, our review emphasised the relationship between the key plant growth regulators (auxins, cytokinins, ethylene) and the formation of roots and shoots in correlation with molecular and biochemical events.

On the other hand, we showed that other external factors such as nutrients, nitrogen, calcium, boron, colchicine, carbohydrate, light, and radiation have the regulatory function on the physiological aspects of Eucalyptus plant in vitro conditions. As mentioned, regeneration protocols through organogenesis or somatic embryogenesis need to be optimized depending on specific genotypic requirements. For the majority of woody plants, especially Eucalyptus, the application of tissue culture technology presents many bottlenecks, particularly due to the induction conditions, the genotype, the number of shoot and root, the percentages of shoot and root elongation, the number of embryos produced, the maturation, the regeneration and emblings, and acclimatization rate and performance. The advanced information of the current paper will help researchers to focus on the optimum conditions of Eucalyptus tissue culture based on physiological phenomena. Notwithstanding the large amount of research which has been conducted on the micropropagation of Eucalyptus over the decades, additional investigations are also required to identify, discover, and ultimately overcome some of the current barriers and develop a strategic approach for the industrial purposes.

Author Contributions: R.A., N.A., N.A.A.S., N.A.S. and S.M. developed the ideas, R.A., N.A., R.S. and S.M. contributed the case study data. R.A., N.A., R.S. and S.M. wrote the manuscript, N.A.A.S., H.A.-H. supervision of the project, R.S., S.A.A., H.A.-H., N.A.S. and S.M. editing and proofreading. All authors have read and agreed to the published version of the manuscript.

Funding: This work was supported by Trans-disciplinary Research Grant Scheme (TRGS) 2018 under the Ministry of Higher Education (MOHE), Malaysia. Reference code: TRGS/1/2018/UPM/01/2/2.

Conflicts of Interest: The authors report no declarations of interest.

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