

Supporting Online Material for

Highly Active Au-Cu-based Catalysts for Acetylene Hydrochlorination Prepared by Organic Aqua Regia

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Table 1. Catalytic performance of different Au-Cu-based catalysts.

Catalysts	Temperature °C	GHSV h ⁻¹	Maximum Conversion %	Deactivation Rate ^a h ⁻¹	Ref
Au-Cu/C	170	1200	72	0.92	[1]
Au-Cu/AC	180	1200	89	6.75	[2]
Au-Co(III)-Cu(II)/AC	150	360	99	0.08	[3]
Au/TCCA/AC	180	600	90	0.83	[4]
0.1Au1.0Cu/AC	150	120	99	24.6	[5]
Au-Cu-SH/AC	180	1200	75	1.66	[6]
AuCuCs/AC	180	740	89	0.76	[7]
Au-Cu-IL/AC	180	740	75	-0.25	[8]
AuCu ₁ /AC(OAR)	180	1480	80	0.04	This work

^a Deactivation rate (h⁻¹) was calculated from $(X_{\text{Maximum}} \% - X_{\text{Stop}}\%) / (T_{\text{Stop}} - T_{\text{Maximum}})$. X represents for the acetylene conversion.

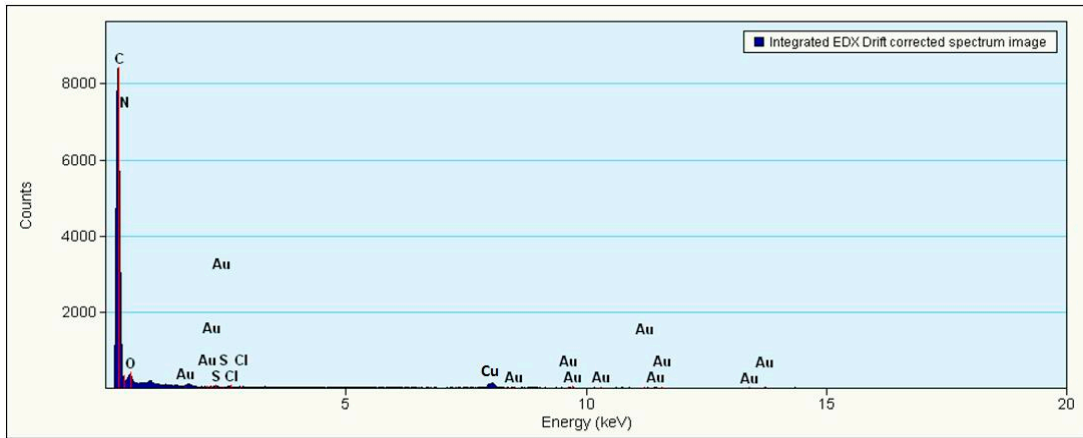


Figure 1. EDX spectra of fresh AuCu₁/AC(OAR) catalyst.

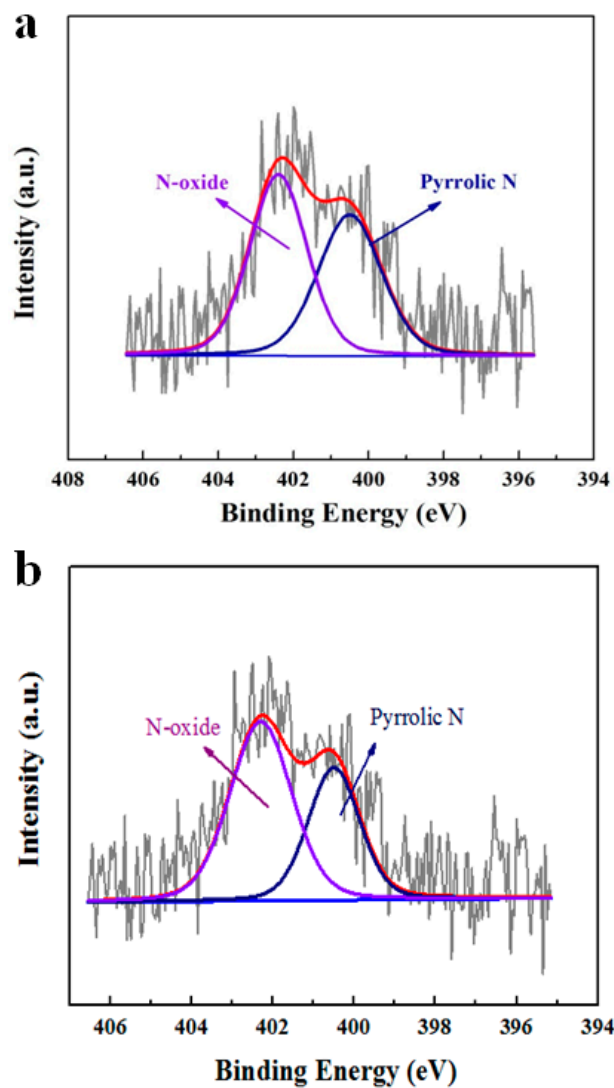


Figure 2. High-resolution N 1s spectra of the (a) fresh and (b) used AuCu₁/AC(OAR) catalysts.

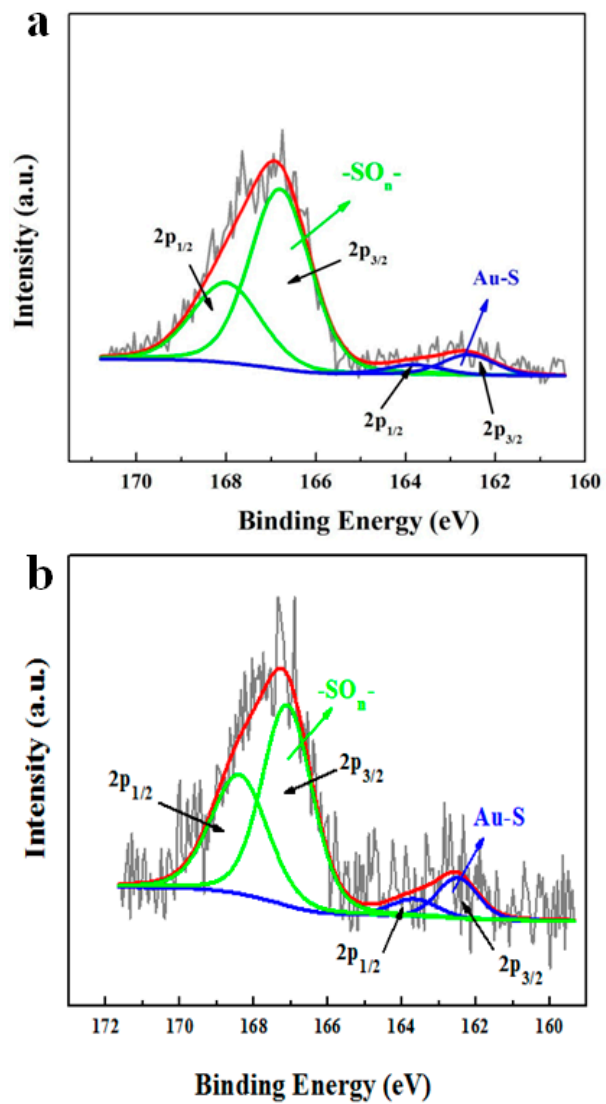


Figure 3. High-resolution S 2p spectra of the (a) fresh and (b) used AuCu₁/AC(OAR) catalysts.

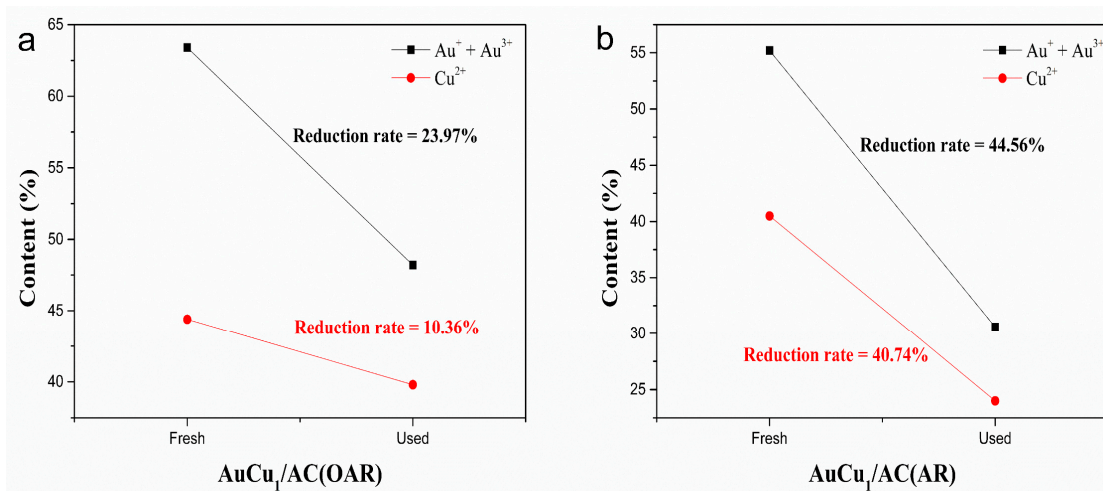


Figure 4. The reduction rate for cationic Au and Cu species: (a) AuCu₁/AC(OAR) and (b) AuCu₁/AC(AR) catalysts.

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