





Article Separation of Small DNAs by Gel Electrophoresis in a Fused Silica Capillary Coated with a Negatively Charged Copolymer

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Abstract: Active development of compact analytical instruments suitable for point-of-care testing (POCT) requires optimization of existing methods. To aid the development of capillary gel electrophoresis instruments for POCT, we attempted to separate polymerase chain reaction products (small DNAs) using a short, fused silica capillary coated with an acrylamide (AM)/acrylic acid (AA) copolymer (poly(AM-*co*-AA)). To realize the high capability of this capillary to separate small DNAs, the magnitude of electroosmotic flow (EOF) was controlled by varying the content of negatively charged AA in the copolymer, which significantly affected the separation ability. At an AA content \geq 3.75 mol %, sample DNAs could not be injected into the copolymer-coated capillary owing to strong EOF, whereas a 100 bp DNA ladder sample was successfully separated at an AA content of \leq 3.5 mol %, showing that even slight AA content variations impact DNA flow. EOF values measured using a neutral coumarin 334 solution suddenly decreased at an AA content of 3.5 mol % relative to those at an AA content of \geq 3.75 mol %. Theoretical plate values revealed that an AA content of 2.75 mol % was optimal for separating ladder DNAs with sizes \geq 600 bp. Hence, EOF control achieved by varying the amount of negatively charged AA in the poly(AM-*co*-AA) coating can promote further development of short capillaries for POCT applications.

Keywords: DNA; polymerase chain reaction (PCR); electroosmotic flow (EOF); copolymer; capillary gel electrophoresis

1. Introduction

Compact analytical instruments suitable for point-of-care testing (POCT) have been actively developed worldwide, as exemplified by small devices for immediate bedside examination that rely on the (quantitative) polymerase chain reaction ((q)PCR) [1–4]. These techniques can enhance the quantification of specific DNA sequences, with the corresponding analytical results being applicable to disease diagnosis (e.g., influenza) [5–8], environmental monitoring, and microbiological food analysis [9–11]. In the case of qPCR, the target gene fragment is monitored by fluorescence spectroscopy, allowing the quantitative analysis of amplified small DNAs. However, this method cannot discriminate between specific and non-specific PCR products, implying that the obtained results can include a contribution from the latter. Slab gel electrophoresis (SGE), frequently used to identify and quantify PCR products, also cannot clearly discriminate between specific and non-specific PCR products owing to the wide peak bandwidth observed in the gel. Compared to SGE, capillary gel electrophoresis (CGE) requires smaller sample volumes and is capable of faster analysis and higher resolution [12–17]. The capillaries used for CGE, which have internal diameters of 25–100 μ m, allow the use of a higher voltage relative to that for SGE owing to better Joule heat dissipation. As CGE can clearly identify

non-specific PCR products owing to the small bandwidth of the observed peaks, we adopted it as a method for PCR product analysis and are currently developing the corresponding compact equipment for POCT. In CGE, the separation time decreases with increasing applied voltage, owing to increasing DNA flow speed in the capillary [18]. Additionally, an electroosmotic flow (EOF) exists inside the capillary, opposing DNA flow and blocking DNA insertion. Mathematical analysis suggests that a constant EOF magnitude contributes to the robustness and durability of the CGE process, implying that EOF control is strongly required for the efficient separation of small DNAs [19].

In previous studies, EOF control was achieved by changing the wall surface charge density (σ^*) and solution viscosity (η). Generally, the EOF can be reduced by coating the capillary surface with polymers such as polyacrylamide [20,21], polyvinylpyrrolidinone (PVP) [22], and polyethylene glycol (PEG) [23–27]. On the other hand, EOF control has previously been achieved by decreasing the double layer thickness, owing to an increase in the electrolyte concentration or reducing the permittivity of the buffer solution [28,29]. However, these approaches are limited by increased Joule heating in the capillary at increased electrolyte concentrations. Alternatively, EOF control can be achieved through buffer viscosity changes by utilizing hydrophilic polymers [30–32].

Herein, effective EOF modulation for small DNA separation was achieved by controlling the surface charge on the capillary wall using a coating of an uncharged polymer (polyacrylamide (poly(AM)) modified with a negatively charged component (acrylic acid (AA)), which improved the CGE separation ability. As the primary objective of this research was to develop a compact analytical instrument for POCT, a short capillary (total length: 15 cm, effective length: 7.5 cm) was used to enable the application of this method in small devices. CGE measurements performed using the copolymer-coated capillary revealed the effect of AA content on the separation of small DNAs, allowing the optimal copolymer composition to be determined.

2. Materials and Methods

2.1. Capillary Coating Procedure

After washing the capillary with 1 N NaOH (15 min), water (15 min), and methanol (15 min), it was flushed with 20 mL of an aqueous solution containing 3-methacryloxypropyltrimethoxysilane (Shin-Etsu Chemical, Tokyo, Japan; 80 μ L), methanol (1 mL), and one drop of acetic acid for 2 h at room temperature, which resulted in covalent bonding of the silane to the capillary glass wall. The capillary was washed with methanol and water, and monomer solutions were flowed for 2 h at room temperature. The monomer solutions were prepared by dissolving acrylamide (AM) and acrylic acid (AA) monomers, ammonium persulfate (APS; 20 mg), and *N*,*N*,*N'*,*N'*-tetramethylethylenediamine (TEMED; 20 μ L) in 20 mL of water, followed by deoxygenation for 30 min with nitrogen gas. The total monomer weight equaled 0.7 g, with the used AA/AM compositions shown in Table 1. After exposure to the monomer solutions, the fused silica capillaries were rinsed with water.

	Acrylic Acid Monomer (mol %)	Acrylamide Monomer (mol %)
1	100.00	0.00
2	10.00	90.00
3	6.00	94.00
4	4.00	96.00
5	3.75	96.25
6	3.50	96.50
7	3.00	97.00
8	2.75	97.25
9	2.50	97.50
10	2.00	98.00
11	1.00	99.00
12	0.00	100.00

Table 1. Compositions of monomer solutions.

2.2. Instrumentation

All CGE experiments were performed using a self-built instrument comprising a high-voltage power supply (HJPQ-10P3, Matsusada, Shiga, Japan) and a microscope with epi-illumination (IX73, Olympus, Tokyo, Japan) (Figure 1). The conjugate of SYBR Green II and DNA was detected using mercury lamp radiation passed through an optical filter (U-FBWA, Olympus, Tokyo, Japan) as an excitation source (460–495 nm). The induced fluorescence radiation of DNA samples was collected by a $60 \times$ objective lens (UPlanFLN, Olympus, Tokyo, Japan) and detected using a photomultiplier tube (PMT; H8249-101, Hamamatsu Photonics, Hamamatsu, Japan). In addition, the PMT signal was digitized using a National Instrument NI USB-6341 digitizer (National Instruments, Austin, TX, USA). LabVIEW software (National Instruments, Austin, TX, USA) was used to control the applied voltage and acquire digital data. Fused silica capillaries with a 75 µm diameter (Polymicro Technologies, Phoenix, AZ, USA) were cut to lengths of 15 cm. The thus-obtained capillaries had an effective length of 7.5 cm. DNA sample injection was performed by applying a voltage of 1.5 kV for 1 s, with separation subsequently conducted at a field strength of 100 V/cm.

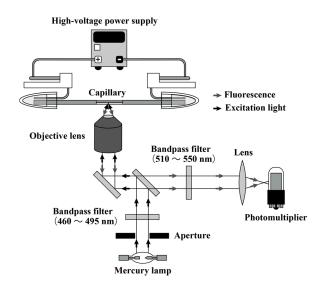


Figure 1. Schematic illustration of the capillary gel electrophoresis (CGE) instrument.

2.3. Chemicals

To prepare the running buffer, $5 \times$ tris(hydroxymethyl)aminomethane (Tris)-borateethylenediaminetetraacetic acid (EDTA) buffer (TBE buffer) (44.5 mM Tris, 44.5 mM borate, 1.0 mM EDTA, pH 8.3) (Nippon Gene, Tokyo, Japan) was diluted to $0.5 \times$ with ultra-pure water. Hydroxyethyl cellulose (HEC) with an average molecular weight of 1,300,000 was selected as a sieving polymer. The sieving polymer solution contained 0.5 wt % HEC solution, $0.5 \times$ TBE buffer, and $2 \times$ SYBR Green II (Takara Bio, Kusatsu, Japan). A 100 bp DNA ladder (Takara Bio, Kusatsu, Japan) comprising 11 double-stranded fragments (100, 200, 300, 400, 500, 600, 700, 800, 900, 1000, and 1500 bp) was selected as the measurement target, and its stock solution (130 µg/mL) was diluted 10× and injected into the CGE apparatus.

2.4. EOF Measurements

The EOF measurements were conducted via fluorescence detection in 0.5 wt % HEC in $0.5 \times$ TBE buffer. Neutral coumarin 334 in $0.5 \times$ TBE buffer solution was selected as a fluorescence marker. In this measurement, the neutral marker was injected into the capillary by applying a voltage of 1.5 kV for 1 s from the cathode, with subsequent application of an electric field of 100 V/cm.

3. Results and Discussion

Figure 2 schematically illustrates the capillary coating procedure used in this study. First, the capillary surface was thoroughly washed and grafted with the silane coupling agent required to chemically bind the copolymer. Grafting was then performed by flushing the capillary with an aqueous solution of the silane coupling agent containing methanol and one drop of acetic acid at room temperature for 2 h. In the next step, the grafted silane and AM/AA monomers were copolymerized by flowing the monomer solution through the capillary at room temperature. The monomer solution contained TEMED as a reaction accelerator to allow facile room-temperature copolymerization.

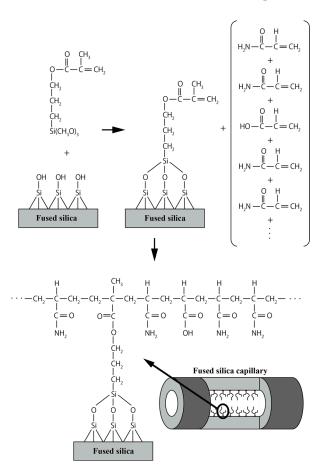


Figure 2. Schematic illustration of the coating procedure.

Figure 3 shows that the 100 bp DNA ladder sample could be efficiently separated using a 100 mol % poly(AM) coating owing to effective EOF suppression by the uncharged polymer. However, when an untreated washed fused silica capillary was used, no CGE peaks were observed, as DNA samples could not be inserted into the capillary owing to the opposite direction of the EOF. This finding demonstrated that untreated fused silica capillaries cannot be used for the separation of small DNAs by CGE owing to the EOF disturbing the DNA flow. As shown in Figure 3, peaks with maxima between 600 and 1500 bp were less efficiently separated than those with maxima between 100 and 500 bp, which complicated DNA separation by allowing peaks of DNA strands with lengths between 600 and 1500 bp to overlap. If the separation efficiency in this DNA length region could be increased without changing the capillary length, the modified capillary would be capable of separating a wider range of DNA samples and thus be suitable for use in compact POCT equipment. Herein, DNA peak separation in this range was improved by adjusting the AA content of the poly(AM-*co*-AA) coating on the capillary wall.

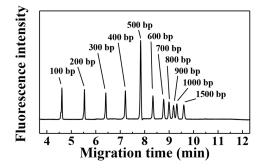


Figure 3. Separation of DNA samples by CGE using a capillary coated with 100 mol % polyacrylamide.

Figure 4 illustrates the method utilized to increase the DNA separation ability during CGE, featuring the use of strength-adjusted EOF to decrease the DNA flow speed. To explain our EOF control strategy, we use the numerical formula defining electroosmotic mobility (μ_{eo}) [21,33]:

$$\mu_{\rm eo} = -\frac{\epsilon \psi_0}{\eta},\tag{1}$$

where ψ_0 denotes the electrical potential of the capillary/solution interface and ε is the electrical permittivity of the CGE solvent. Additionally, σ^* can be expressed as

$$\sigma^* = \epsilon \kappa \psi_0, \tag{2}$$

where κ is the capillary double layer thickness. Thus, electroosmotic mobility can be expressed in terms of surface charge density and double layer thickness:

$$\mu_{\rm eo} = \frac{\sigma^* \kappa^{-1}}{\eta}.\tag{3}$$

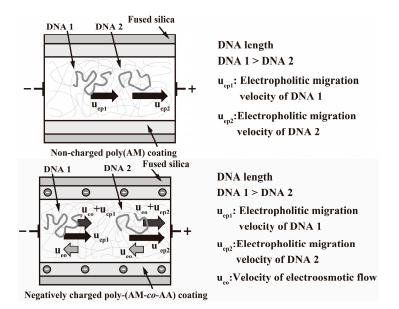


Figure 4. Method used to enhance CGE peak separation of DNA samples.

The EOF strength was controlled utilizing a slightly negatively charged polymer coating, determined by the negative charge of the capillary wall (Equation (3)). To control this charge, we evaluated the influence of AA content in the poly(AM-*co*-AA) coating on separation performance.

Utilization of strength-adjusted EOF allowed the DNA flow speed to be decreased, which increased the flow speed difference between DNAs of different lengths and thus increased the corresponding detection time interval.

Figure 5 shows the results of separating the 100 bp DNA ladder sample using capillaries coated with poly(AM-*co*-AA). No CGE signals were observed in the case of poly(AM-*co*-AA) with 3.75–100 mol % AA (see Figure 5a,b), whereas successful separation was observed for an AA content of 3.5 mol % (Figure 5c). These results indicate that AA contents \geq 3.75 mol % prevented DNA injection by inducing a strong EOF that opposed the movement of negatively charged DNA toward the anode. An AA content of 3.5 mol % allowed clear CGE separation of the 100 bp DNA ladder sample (Figure 5c), indicating that a difference of only 0.25 mol % significantly enhanced the separation process. In other words, we clarified that the maximal AA content of the poly(AM-*co*-AA) coating allowing the separation of small DNAs is 3.5 mol %.

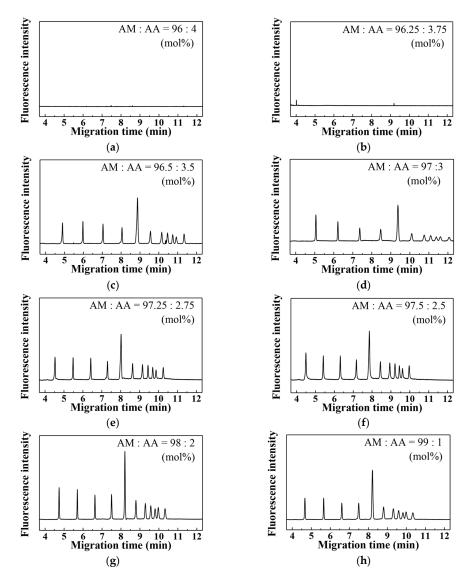


Figure 5. DNA separation by CGE for poly(AM*-co*-AA) coating with various AA contents: (**a**) 4 mol %; (**b**) 3.75 mol %; (**c**) 3.5 mol %; (**d**) 3 mol %; (**e**) 2.75 mol %; (**f**) 2.5 mol %; (**g**) 2 mol %; and (**h**) 1 mol %.

Figure 6 shows the relationships between DNA mobility and DNA size for different AA contents in the poly(AM-*co*-AA) coating, revealing that the mobilities observed for the poly(AM) coating are higher than those observed for the poly(AM-*co*-AA) coatings. In particular, the mobilities observed

for the poly(AM-*co*-AA) coatings with 3.0 and 3.5 mol % AA are lower than those observed for AA contents \leq 2.75 mol %. This result demonstrated that increasing the AA content of the poly(AM-*co*-AA) coating increased the EOF strength and reduced DNA mobility.

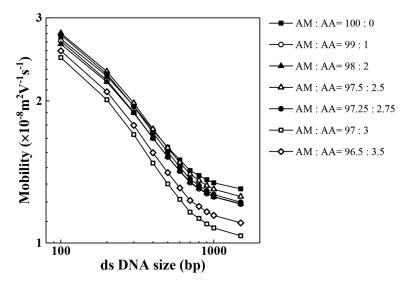


Figure 6. Relationships between double-stranded DNA (ds DNA) mobility and size for poly(AM-*co*-AA) coatings with different AA contents.

Figure 7 and Table 2 show the relationships between theoretical plate values and DNA size for poly(AM-*co*-AA) coatings with different AA contents. As shown in this figure, the maximum theoretical plate values for the separation of DNAs with sizes of \geq 600 bp in the 100 bp DNA ladder were obtained with an AA content of 2.75 mol % in the poly(AM-*co*-AA) coating. On the other hand, the 2.0 mol % AA coating afforded higher theoretical plate values for DNA sizes \leq 500 bp, with the exception of 100 bp. This trend indicated that an AA content of 2.75 mol % is best suited for the separation of DNAs with sizes of \geq 600 bp in the 100 bp DNA ladder.

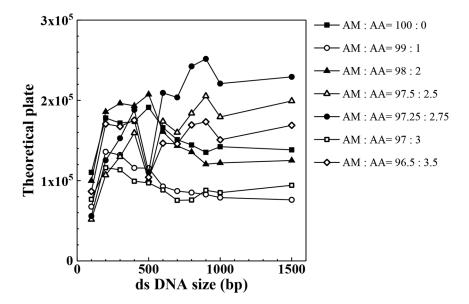


Figure 7. Relationship between theoretical plate values and the size of ds DNA for poly(AM-*co*-AA) coatings with different AA contents.

AM:AA	100 bp	200 bp	300 bp	400 bp	500 bp	600 bp
96.50:3.50	86,563	170,584	167,479	175,338	104,213	146,590
97.00:3.00	76,663	116,110	113,523	99,269	97,206	88,442
97.25:2.75	55,909	125,373	152,776	188,159	110,435	209,298
97.50:2.50	51,669	107,010	129,720	159,323	100,413	173,799
98.00:2.00	99,862	185,749	196,343	193,207	207,447	160,890
99.00:1.00	67,556	135,935	131,942	115,842	115,566	92,687
100.00:0.00	110,291	178,095	171,701	173,681	191,241	166,005
AM:AA	700 bp	800 bp	900 bp	1000 bp	1500 bp	
96.50:3.50	145,837	169,387	173,275	150,837	168,889	
97.00:3.00	75,506	75,888	87,953	85,048	94,195	
97.25:2.75	203,659	242,351	251,685	220,883	229,262	
97.50:2.50	159,915	183,884	205,394	179,339	199,214	
98.00:2.00	143,360	135,640	120,527	122,062	125,090	
99.00:1.00	86,982	85,101	82,764	78,894	76,054	
100.00:0.00	151,064	144,323	135,263	142,263	138,389	

Table 2. Theoretical plate values obtained for DNAs of different sizes for poly(AM-*co*-AA) coatings with different AA contents.

Table 3 gives the EOF values obtained by utilizing a solution of neutral coumarin 334. For AA contents <3.50 mol %, the EOF values suddenly decrease relative to those for AA contents \geq 3.75 mol %. As shown in Figure 5, for poly(AM-*co*-AA) coatings with AA contents \leq 3.50 mol %, the 100 bp DNA ladder sample can be separated clearly by the CGE. On the contrary, no CGE signals are observed in the case of poly(AM-*co*-AA) coatings with AA contents of 3.75–100 mol %. Thus, the AA content at which a large change in the EOF value was observed is consistent with the AA content at which 100 bp DNA ladder samples could not be separated. Moreover, the EOF value of poly(AM) was significantly lower than that of the poly(AM-*co*-AA) coatings, which indicated that a very small amount of AA significantly affects the EOF in the CGE process.

Table 3. Electroosmotic flow (EOF) values obtained for poly(AM-*co*-AA) coatings with different AA contents by using a solution of neutral coumarin 334.

AM:AA (mol %)	Migration Time for Neutral Marker (min)	EOF (×10 ⁻⁸ m ² ·V ⁻¹ ·s ⁻¹)
0.00:100.00	2.69	4.65
90.00:10.00	2.69	4.65
94.00:6.00	2.80	4.46
96.00:4.00	2.89	4.33
96.25:3.75	2.76	4.53
96.50:3.50	44.20	0.28
97.00:3.00	31.29	0.40
97.25:2.75	48.73	0.26
97.50:2.50	58.34	0.21
98.00:2.00	49.96	0.25
99.00:1.00	54.55	0.23
100.00:0.00	173.51	0.07

4. Conclusions

We demonstrated that the EOF can be effectively used to control DNA flow in a CGE capillary during separation. Optimization of the AA content of the poly(AM-*co*-AA) capillary coating revealed that DNA samples could not be injected at AA contents above 3.75 mol %, owing to the strong EOF opposing DNA flow. Conversely, AA contents below 3.5 mol % allowed the 100 bp DNA ladder to be clearly separated. The EOF values measured using a solution of neutral coumarin 334 were significantly lower at AA contents below 3.5 mol %, compared to those at AA contents

above 3.75 mol %. The optimum performance was observed for an AA content of 2.75 mol %, which corresponded to the maximum theoretical plate value for the separation of DNAs with sizes \geq 600 bp in the 100 bp DNA ladder. These results demonstrated that even a slight variation in the AA content can significantly affect DNA flow, particularly for \geq 600 bp DNAs in the 100 bp DNA ladder. The observed trend indicated that the EOF can be controlled by varying the amount of negatively charged AA in the poly(AM-*co*-AA) coating, which will allow further development of short capillaries for POCT applications.

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Conflicts of Interest: The authors declare no conflict of interest.

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