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Interleaved High Step-Up DC-DC Converter Based on Voltage Multiplier Cell and Voltage-Stacking Techniques for Renewable Energy Applications [†]

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Abstract: A novel interleaved high step-up DC-DC converter based on voltage multiplier cell and voltage-stacking techniques is proposed for the power conversion in renewable energy power systems. The circuit configuration incorporates an input-parallel output-series boost converter with coupled inductors, clamp circuits and a voltage multiplier cell stacking on the output side to extend the voltage gain. The converter achieves high voltage conversion ratio without working at extreme large duty ratio. The voltage stresses on the power switches are significantly lower than the output voltage. As a result, the low-voltage-rated metal-oxide-semiconductor field-effect transistors (MOSFETs) can be employed to reduce the conduction losses and higher conversion efficiency can be expected. The interleaved operation reduces the input current ripple. The leakage inductances of the coupled inductors act on mitigating the diode reverse recovery problem. The operating principle, steady-state analysis and design guidelines of the proposed converter are presented in detail. Finally, a 1-kW prototype with 28-V input and 380-V output voltages was implemented and tested. The experimental results are presented to validate the performance of the proposed converter.

Keywords: high step-up DC-DC converter; interleaved operation; coupled inductor; voltage multiplier cell

1. Introduction

Nowadays, demand for clean or renewable energy sources has dramatically increased with population growth and the depletion of fossil fuel. Much effort has been made to explore renewable energy sources, such as photovoltaic (PV), fuel cell and wind energy systems [1–3]. The renewable energy grid-connected system with PV and fuel cells calls for high voltage-gain and high-efficiency dc-dc converters because the low voltage generated by the PV and fuel cells needs to be raised to a high voltage for the input of grid-connected inverter as shown in Figure 1. If the energy needs to be converted to a single-phase 220 V ac voltage utility grid, a 380–400 V dc bus voltage is required for the inverter. However, the outputs of PV and fuel cells are generally lower than 40 V [4] due to safety and

reliability considerations in home applications. Thus, a front-end DC-DC converter with about ten times voltage gain is necessary to satisfy the requirement.

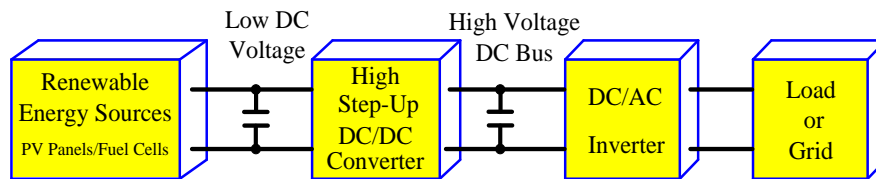


Figure 1. Diagram of a renewable energy power system.

In order to achieve high voltage gain, a conventional boost converter or an interleaved boost converter can be employed with operating an extreme large duty ratio. However, it causes several problems of high switching losses, severe output diode reverse-recovery losses, and electromagnetic interference (EMI) [5]. Furthermore, for a high output-voltage converter, therefore, the high-voltage-rated MOSFETs and diode with large conduction resistance are necessary due to the voltage stresses on the power devices are equal to the output voltage. It will result in large conduction and switching losses. In practice, the voltage gain of boost converters is limited due to the parasitic parameters effect [5]. These problems are the main limitations of disadvantages for the boost converters.

In the literature, a lot of converter topologies have been proposed to obtain high step-up voltage gain [6–22]. For coupled inductor-based converters [6–10], the high voltage gain can be achieved by adjusting the turns ratio of the coupled inductor and duty ratio. However, the power loss and high voltage stress on the power switches occur owing to the leakage inductance of the coupled inductor. The switched-capacitor converters [11,12] can also obtain high voltage conversion ratio. However, many switches are required for these converters, and thus it leads to complexity of design for the driving circuit. The high step-up converters without a coupled inductor or transformer are proposed in [13,14]. Several kinds of interleaved high step-up converters with voltage multiplier cells have been proposed in [15–19]. The interleaved converters with three-winding coupled inductors are proposed to achieve high voltage conversion ratio and low input current ripple [20–22]. However, they are a little complex and difficult to design, which results in the circuit complexity and cost problems.

A novel interleaved high step-up converter based on voltage multiplier cell and voltage-stacking techniques is proposed herein for high voltage gain and high-power applications, as shown in Figure 2a. The topology utilizes the two-phase interleaved boost converter with parallel-input series-output connection and introduces dual clamp circuits and a voltage multiplier cell stacking on the output side to obtain the higher voltage conversion ratio. The converter has the following features:

- (1) The converter has high step-up voltage gain without operating at extreme large duty ratio.
- (2) The voltage stress on the power switches is significantly lower than the output voltage. The low-voltage-rated MOSFETs with low on-resistances can thereby be adopted to reduce the conduction losses.
- (3) The diode reverse-recovery problem can be alleviated by the leakage inductances of the coupled inductors for most of the diodes.
- (4) Dual passive clamp circuits help to recycle the leakage energy of the coupled inductors and clamp the voltage stress of the power switches to a lower level.
- (5) The input current ripple, reduces is minimized due to the current ripple cancellation in the interleaved operation. Additionally, increases power level can be increased due to the current-sharing performance in high current applications.

This paper is organized as follows. The proposed converter and its operating principle are illustrated in Section 2. The steady-state analysis, design guidelines and performance comparison of the proposed converter are presented in Section 3. The experimental results on a 1000 W prototype

circuit are provided to validate the performance of the proposed converter in Section 4. Finally, some conclusions are made in the last section.

2. Proposed Converter and Operating Principle

The proposed converter circuit is shown in Figure 2a, where S_1 and S_2 are the power switches, D_{C1} and D_{C2} are the clamp diodes, C_{C1} and C_{C2} are the clamp capacitors, D_1 and D_2 are the output diodes, C_1 and C_2 are the output capacitors, D_3 and D_4 are the switched diodes, C_3 and C_4 are the switched capacitors, and R_o is the load. There are two coupled inductors in the proposed converter. The coupling references are marked by “.” and “*”. The circuit model of each coupled inductor includes an ideal transformer with the original turns ratio, which is in parallel with a magnetizing inductance and then in series with a leakage inductance. The equivalent circuit of the proposed converter is shown in Figure 2b, where L_{m1} and L_{m2} are the magnetizing inductance, L_{k1} and L_{k2} are the inductance, N_p and N_s are the primary and secondary windings of the coupled inductors, respectively, and the turns ratio of the coupled inductor is defined as $n = N_{s1}/N_{p1} = N_{s2}/N_{p2}$. The dual passive clamp circuits are used to recycle the leakage energy and suppress the turn off voltage spikes on the power switches. The voltage multiplier cell is realized by the secondary windings of the coupled inductors with series connection, the switched diodes and the switched capacitors to increase the voltage gain.

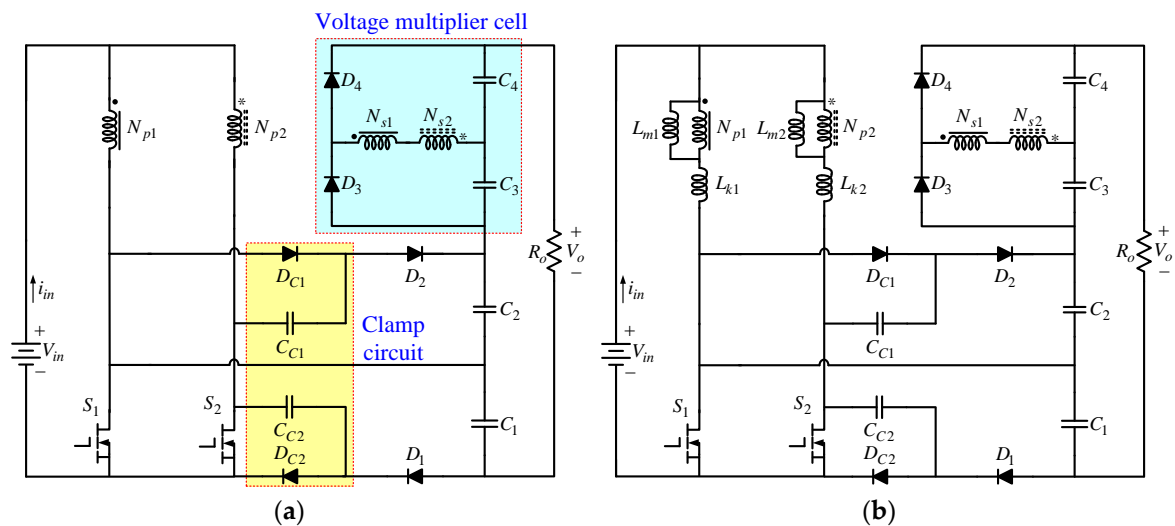


Figure 2. Proposed converter and its equivalent circuit. (a) Proposed converter; (b) Equivalent circuit.

In the operational analysis, the proposed converter operates in continuous conduction mode (CCM), and the gate signals of the power switches are interleaved with the same duty ratio greater than 0.5 and a 180° phase shift. The key waveforms are shown in Figure 3. There are six operating modes in one switching period. The equivalent circuits for each mode are shown in Figure 4.

Mode 1 [t_0, t_1]: At $t = t_0$, the power switch S_1 is turned on, and the power switch S_2 remains in the turn-on state. The leakage current i_{Lk1} rises quickly and its increasing rate is limited by L_{k1} . The magnetizing inductance L_{m1} still transfers energy to the secondary side of the coupled inductors charging the switched capacitor C_3 . The diodes D_1, D_2, D_4, D_{C1} and D_{C2} are reverse-biased, and only the switched diode D_3 is conducting as shown in Figure 4a. The current falling rate through the switched diode D_3 is controlled by the leakage inductances L_{k1} and L_{k2} , which alleviates the diode reverse recovery problem. This mode ends when the current through the diode D_3 decreases to zero at the instant t_1 , and the diode D_3 is turned off automatically. At the same time, the current through L_{k1} becomes equal to that of the magnetizing inductance L_{m1} .

Mode 2 [t_1, t_2]: During the time interval, both the switches S_1 and S_2 conduct, and all diodes are reverse-biased as depicted in Figure 4b. The magnetizing inductances L_{m1} and L_{m2} as well as the

leakage inductances L_{k1} and L_{k2} are linearly charged by the input voltage V_{in} . This mode ends at the instant t_2 , when the switch S_2 is turned off.

Mode 3 [t_2, t_3]: At $t = t_2$, the switch S_2 is turned off, which makes the diodes D_{C2} and D_2 turn on due to the continuity of the leakage current i_{Lk2} . The switch S_1 remains in the turn-on state, as shown in Figure 4c. The energy kept by the magnetizing inductance L_{m2} is transferred not only to the secondary side of the coupled inductors but also to the output capacitor C_2 and the clamp capacitor C_{C2} . The current through L_{k2} decreases and flows through two paths. One path is through C_{C1} , D_2 , C_2 and S_2 , so that the clamp capacitor C_{C1} is discharged and the output capacitor C_2 is charged. The other path is through C_{C2} and D_{C2} , so that the clamp capacitor C_{C2} is charged. This mode ends when S_2 is turned on.

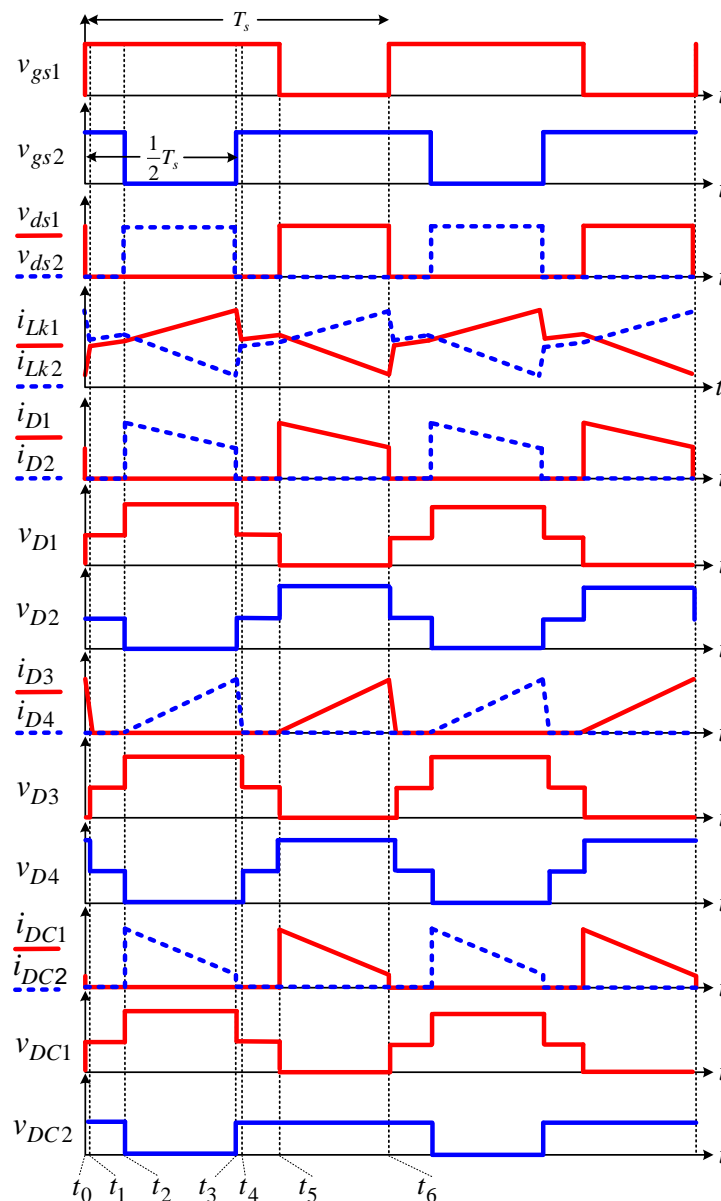


Figure 3. Key waveforms of the proposed converter.

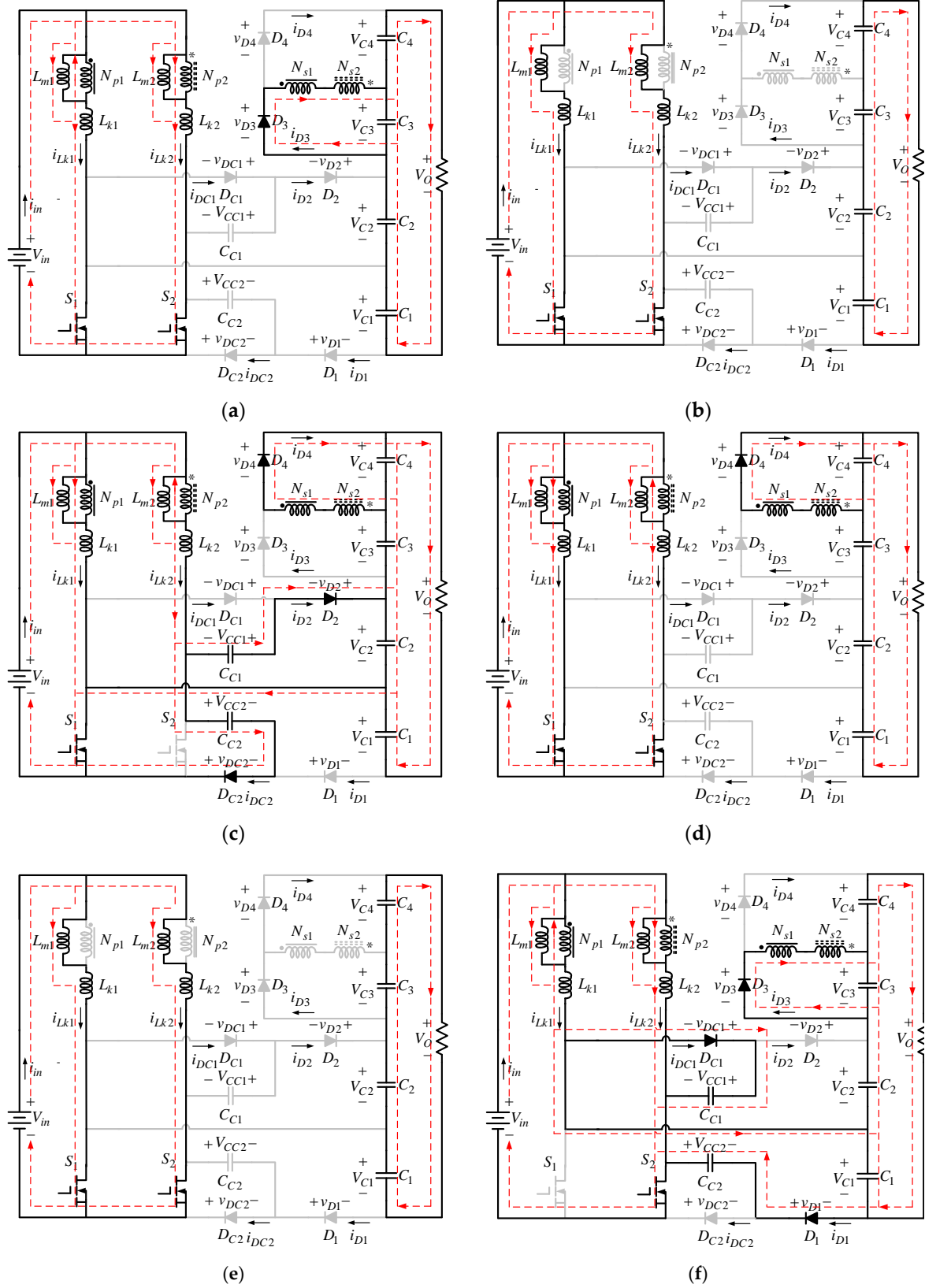


Figure 4. Operating modes of the proposed converter. (a) Mode 1; (b) Mode 2; (c) Mode 3; (d) Mode 4; (e) Mode 5; (f) Mode 6.

Mode 4 [t_3, t_4]: At $t = t_3$, the power switch S_2 is turned on, and the power switch S_1 remains in the turn-on state. The diodes D_1, D_2, D_3, D_{C1} and D_{C2} are reverse-biased, and only the switched diode D_4 is conducting as shown in Figure 4d. The current through the leakage inductance L_{k2} rises quickly, and the current through the leakage inductance L_{k1} falls quickly. The stored energy in the magnetizing inductance L_{m2} still transfers to the secondary side of the coupled inductors charging the switched capacitor C_4 . As the current through the leakage inductance L_{k2} increases, the secondary side current of the coupled inductors decreases. The of the current through the switched diode D_4 decreases and its falling rate controlled by the leakage inductances L_{k1} and L_{k2} , which alleviates the diode reverse recovery problem. This mode ends when the diode current i_{D4} decreases to zero at $t = t_4$, and D_4 is turned off automatically. At the same time, the current through L_{k2} becomes equal to that of the magnetizing inductance L_{m2} .

Mode 5 [t_4, t_5]: The operating state of modes 5 and 2 are similar. During this interval, all diodes are turned off, as shown in Figure 4e. The magnetizing inductances L_{m1} and L_{m2} as well as the leakage inductances L_{k1} and L_{k2} are charged linearly by the input voltage V_{in} . This mode is terminated as the switch S_1 is turned off.

Mode 6 [t_5, t_6]: The switch S_1 is turned off at $t = t_5$, which turns on the diodes D_{C1} and D_1 . The switch S_2 remains in turn-on state. The current-flow path of this mode is shown in Figure 4f. The energy stored in the magnetizing inductance L_{m2} begins to transfer to the secondary side of the coupled inductors charging the switched capacitor C_3 via the switched diode D_3 . The current through the diode D_3 is controlled by the leakage inductances L_{k1} and L_{k2} . The leakage current i_{Lk1} decreases and flows to the clamp capacitor C_{C1} via D_{C1} and S_2 , meanwhile it flows to the output capacitor C_1 and the clamp capacitor C_{C2} via D_1 and S_2 . The time t_6 is the ending of a switching period T_s when the power switch S_1 is turned on again.

3. Steady-State Analysis and Design Guidelines

In order to simplify the performance analysis of the proposed converter, the following assumptions are made.

- (1) Voltages on the capacitors are regarded as constant over one switching period due to their sufficiently large capacitances.
- (2) All of the power devices are ideal. The on-resistance $R_{ds(ON)}$ and parasitic capacitances of the power switches are ignored, and the forward voltage drops of the diodes are neglected.
- (3) The leakage inductances of the couple inductors are much smaller than the magnetizing inductances, and, therefore, they are neglected.
- (4) The switching period is T_s . The power switches operate with the same duty ratio D and 180° out of phase.

3.1. Voltage Gain

Since the time intervals of modes 1 and 4 are very short, only modes 2, 3, 5 and 6 were considered for the steady-state analysis. Based on the operating principle discussed in the aforementioned section, the charging voltage of the magnetizing inductance L_m is the input voltage V_{in} during the switch is in the turn-on state for time DT_s , and the discharging voltage is the clamp voltage V_{CC1} or V_{CC2} minus the input voltage V_{in} during the switch is in the turn-off state for time $(1 - D)T_s$. By applying the voltage-second balance to the magnetizing inductance, the voltages on the clamp capacitors C_{C1} and C_{C2} can be calculated analogously to the output voltage of the conventional boost converter, which can be derived from

$$V_{CC1} = V_{CC2} = \frac{1}{1 - D} V_{in}. \quad (1)$$

At modes 3 and 6, the voltages on the output capacitors C_2 and C_1 can be derived from Figure 4c,f, respectively. They can be expressed as

$$V_{C2} = V_{CC1} + V_{CC2} = \frac{2}{1-D} V_{in}, \quad (2)$$

$$V_{C1} = V_{CC1} + V_{CC2} = \frac{2}{1-D} V_{in}. \quad (3)$$

Moreover, the voltage on the switched capacitors C_4 and C_3 can also be derived from Figure 4c,f, respectively. The results are given by

$$V_{C4} = nV_{in} - n(V_{in} - V_{CC2}) = \frac{n}{1-D} V_{in}, \quad (4)$$

$$V_{C3} = nV_{in} - n(V_{in} - V_{CC1}) = \frac{n}{1-D} V_{in}. \quad (5)$$

From Figure 4b,e, it can be found that the output voltage is the sum of V_{C1} , V_{C2} , V_{C3} and V_{C4} . With the results of Equations (2)–(5), the output voltage can be derived from

$$V_o = V_{C1} + V_{C2} + V_{C3} + V_{C4} = \frac{2n+4}{1-D} V_{in}. \quad (6)$$

Therefore, the voltage gain of the proposed converter is given by

$$\frac{V_o}{V_{in}} = \frac{2n+4}{1-D}. \quad (7)$$

Equation (7) confirms that the proposed converter has a high step-up voltage gain without adopting an extremely large duty ratio. The curve of the voltage gain related to the turns ratio of the coupled inductor n and duty ratio D is shown in Figure 5. As the turns ratio of the coupled inductors increases, the voltage gain is extended significantly. When the duty ratio is only 0.6, the voltage gain reaches 15 with the turns ratio $n = 1$.

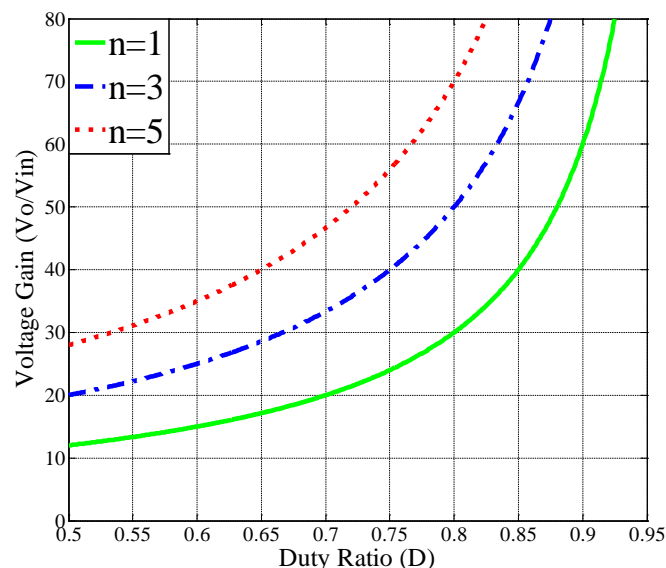


Figure 5. Voltage gain of the proposed converter verse duty ratio for several turns ratio n .

3.2. Voltage Stresses on Semiconductor Devices

The voltage ripples on the capacitors are neglected to simplify the voltage stress analysis of the power switches and diodes. From Figure 4c,f, the power switch S_1 or S_2 is turned off and the drain-source voltages of S_1 and S_2 is equal to the voltages on the clamp capacitors C_{C1} and C_{C2} , respectively. Thus, the voltage stresses on the power switches S_1 and S_2 can be derived from

$$V_{S1-stress} = V_{S2-stress} = \frac{1}{1-D} V_{in} = \frac{1}{2n+4} V_o. \quad (8)$$

It can be seen that the switch voltage stress is greatly lower than the output voltage and it decreases greatly as the turns ratio of the coupled inductor increases. As a result, the low-voltage-rated MOSFETs with low on-resistance can be employed and the conversion efficiency can be improved.

From the operating modes of the proposed converter, the voltage stresses of the output diodes D_1 and D_2 are equal to the voltages V_{C1} and V_{C2} , respectively. The voltage stresses of the switched diodes D_3 and D_4 are the voltage V_{C3} plus the voltage V_{C4} . The voltage stresses of the output and switched diodes can be expressed as

$$V_{D1-stress} = V_{D2-stress} = \frac{2}{1-D} V_{in} = \frac{1}{n+2} V_o, \quad (9)$$

$$V_{D3-stress} = V_{D4-stress} = \frac{2n}{1-D} V_{in} = \frac{n}{n+2} V_o. \quad (10)$$

At mode 3, the voltage stress of the clamp diode D_{C1} can be obtained as the sum of the voltages V_{CC1} and V_{CC2} . On the other hand, the voltage stress of the clamp diode D_{C2} is equal to the voltage V_{CC2} from Figure 4f. Therefore, the voltage stresses of the clamp diodes can be given by

$$V_{DC1-stress} = \frac{2}{1-D} V_{in} = \frac{1}{n+2} V_o, \quad (11)$$

$$V_{DC2-stress} = \frac{1}{1-D} V_{in} = \frac{1}{2n+4} V_o. \quad (12)$$

Equations (8)–(12) show that the proposed converter has the property of low voltage stresses on the semiconductor devices. The relationship between the normalized semiconductor-device voltage stresses and the turns ratio is depicted in Figure 6. It can be seen that the voltage stresses on S_1 , S_2 , D_1 , D_2 , D_{C1} and D_{C2} decreases as the turns ratio n increases. The voltage stress on D_3 and D_4 increases as the turns ratio n increases, but it is always lower than the output voltage. Therefore, the low-voltage-rated MOSFETs with low on-resistance $R_{ds(ON)}$ and Schottky diode without reverse-recovery time can be used to improve the efficiency.

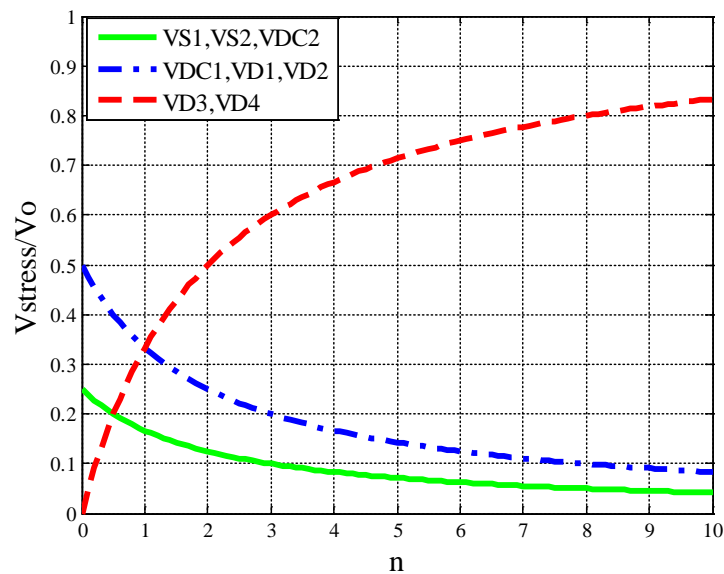


Figure 6. Normalized semiconductor-device voltage stresses versus turns ratio n .

3.3. Design Guidelines

3.3.1. Turns Ratio Design

The voltage gain expression is given in Equations (7). A proper turns ratio n can be obtained once the voltage gain is assigned and the duty ratio D is designed, which is given by

$$n = \frac{(1 - D)V_o}{2V_{in}} - 2. \quad (13)$$

3.3.2. Power Switches and Diodes Selection

According to Equations (8)–(12), the voltage stresses of the semiconductor devices are obtained, which can be employed to select the power devices. In practice, voltage spikes may occur during the switching transition process due to the effect of the leakage inductance and parasitic capacitor. Therefore, a reasonable margin of safety is necessary for the voltage rating of the selected power devices.

3.3.3. Coupled Inductor Design

A good criterion for designing the magnetizing inductance is to maintain the continuous-conduction mode (CCM) and set an acceptable current ripple in the magnetizing inductance of the coupled inductor. Assume that the coupled inductors have the same magnetizing inductance, that is $L_{m1} = L_{m2} = L_m$. The magnetizing inductance current ripple can be expressed as

$$\Delta i_{L_m} = \frac{V_{in}}{L_m} D T_s. \quad (14)$$

The average magnetizing current is given by

$$I_{L_m} = \frac{V_o^2}{2V_{in}R_o}. \quad (15)$$

For the CCM operation of the proposed converter, the following condition holds

$$I_{L_m} - \frac{1}{2}\Delta i_{L_m} > 0. \quad (16)$$

Substituting Equations (14) and (15) into Equation (16), the magnetizing inductance can be determined for the CCM operation, which is given by

$$L_m > \frac{D(1-D)^2 R_o}{4(n+2)^2 f_s}, \quad (17)$$

where f_s is the switching frequency and R_o is the load.

3.3.4. Capacitor Design

In the preceding analysis, the capacitors are assumed to be very large to keep their voltages constant. In practice, the voltages cannot be kept constant with a finite capacitance. An acceptable voltage ripple is the main consideration in designing the capacitors. The relationship of the voltage ripple and the capacitance is given by

$$\Delta V_C = \Delta Q / C, \quad (18)$$

where ΔQ is the change in charge or discharge, and ΔV_C is the voltage ripple on the capacitor C .

The output capacitor C_1 is discharged by the load current I_o during modes 2, 3 and 5. The total time is equal to DT_s . Therefore, the voltage ripple can be obtained as

$$\Delta V_{C1} = \frac{I_o DT_s}{C_1} = \frac{DV_o}{C_1 R_o f_s}. \quad (19)$$

Substituting Equation (3) into Equation (19), it can be expressed by the following equation.

$$\Delta V_{C1} = \frac{(n+2)DV_{C1}}{C_1 R_o f_s}. \quad (20)$$

It is useful to rearrange the equation to express required capacitance in terms of specified voltage ripple for the output capacitor C_1 , which is given by

$$C_1 = \frac{(n+2)D}{(\Delta V_{C1}/V_{C1})R_o f_s}. \quad (21)$$

Similarly, the output capacitor C_2 , switched capacitors C_3 and C_4 , and clamp capacitors can be derived to express required capacitance in terms of specified voltage ripple, which are given by

$$C_2 = \frac{(n+2)D}{(\Delta V_{C2}/V_{C2})R_o f_s}, \quad (22)$$

$$C_3 = \frac{(2n+4)D}{(\Delta V_{C3}/V_{C3})nR_o f_s}, \quad (23)$$

$$C_4 = \frac{(2n+4)D}{(\Delta V_{C4}/V_{C4})nR_o f_s}, \quad (24)$$

$$C_{C1} = \frac{2n+4}{(\Delta V_{CC1}/V_{CC1})R_o f_s}, \quad (25)$$

$$C_{C2} = \frac{2n+4}{(\Delta V_{CC2}/V_{CC2})R_o f_s}, \quad (26)$$

where ΔV_{C2} , ΔV_{C3} , ΔV_{C4} , ΔV_{CC1} and ΔV_{CC2} are the tolerant voltage ripples on the capacitors C_2 , C_3 , C_4 , C_{C1} and C_{C2} , respectively.

3.4. Performance Comparison

The performance comparison between the converters published in [20–22] and the proposed converter is shown in Table 1. The relationship between the voltage gain and the duty ratio in these converters with the turns ratio $n = 1.5$ is shown in Figure 7. It can be seen that the voltage gain of the proposed converter is higher than the other converters. In fact, if the turns ratio n of the coupled inductor is designed by less than 3, then the voltage gain of the proposed converter is the highest. Moreover, the voltage stress on the switches and the highest voltage stress on diodes of the proposed converter are the lowest among the compared converters. The component number of the proposed converter is less than that of the converter published in [21]. Clearly, the proposed converter is suitable for the high step-up and high voltage applications.

Table 1. Converter performance comparison.

Topology	Converter Published in [20]	Converter Published in [21]	Converter Published in [22]	Proposed Converter
Voltage gain	$\frac{2n+2}{1-D}$	$\frac{3n+1}{1-D}$	$\frac{2n+2}{1-D}$	$\frac{2n+4}{1-D}$
Voltage stress on switches	$\frac{V_o}{2n+2}$	$\frac{V_o}{3n+1}$	$\frac{V_o}{2n+2}$	$\frac{V_o}{2n+4}$
The highest voltage stress on diodes	$\frac{(2n+1)V_o}{2n+2}$	$\frac{2nV_o}{3n+1}$	$\frac{(2n+1)V_o}{2n+2}$	$\frac{2nV_o}{2n+4}$
Switches	2	2	2	2
Diodes	6	8	6	6
Capacitors	5	7	5	6
Coupled inductors	2	2	2	2

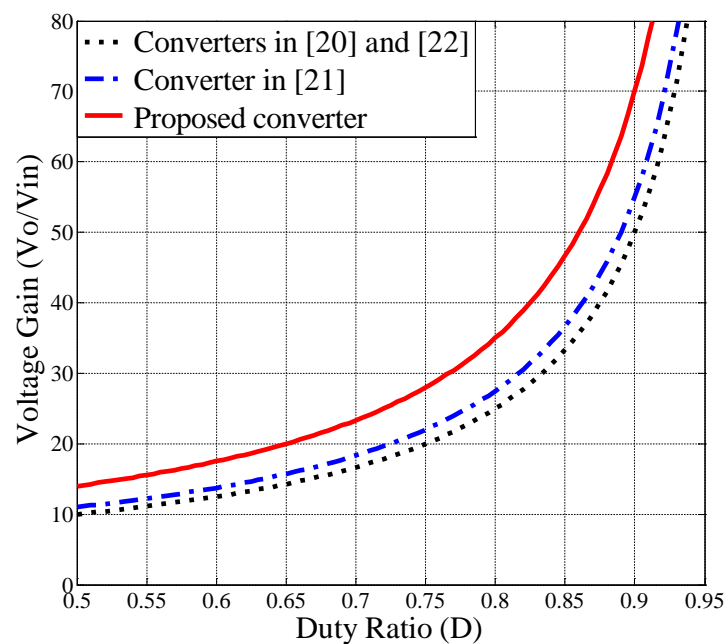


Figure 7. Voltage gains versus duty ratio with turns ratio $n = 1.5$.

4. Experimental Verifications

To validate the performance and effectiveness of the proposed converter, a 1000 W laboratory prototype with 28-V input and 380-V output voltages was built and tested with the specifications and parameters shown in Table 2. The experimental results shown in the Figures 8–15 are measured under full-load conditions 1000 W.

Table 2. Components and parameters of the prototype.

Components	Parameters
Input voltage V_{in}	28 V
Output voltage V_o	380 V
Maximum output power P_o	1000 W
Switching frequency f_s	50 kHz
Magnetizing inductances L_{m1} and L_{m2}	245 μ H
Leakage inductances L_{k1} and L_{k2}	0.9 μ H
Turns ratio n	1
Switches S_1 and S_2	IRFP4321
Diodes D_{C1} , D_{C2} , D_1 , D_2 , D_3 , D_4	30CPQ200
Clamp capacitors C_{C1} and C_{C2}	10 μ F
Output capacitors C_1 and C_2	100 μ F
Switched capacitors C_3 and C_4	100 μ F

Figure 8 shows the waveforms of the interleaved PWM signals v_{gs1} and v_{gs2} , the input voltage $V_{in} = 28$ V and the output voltage $V_o = 380$ V. The duty ratio is about 0.58. Thus, the high step-up voltage gain is realized without operating at an extremely large duty ratio. The waveforms of gate signals and the drain-source voltages v_{ds1} and v_{ds2} are shown in Figure 9. It can be seen that the voltage stresses on the power switches are about 63 V, which is only one-sixth of the output voltage. Thus, one can adopt low-voltage-rated devices to reduce the conduction and switching losses.

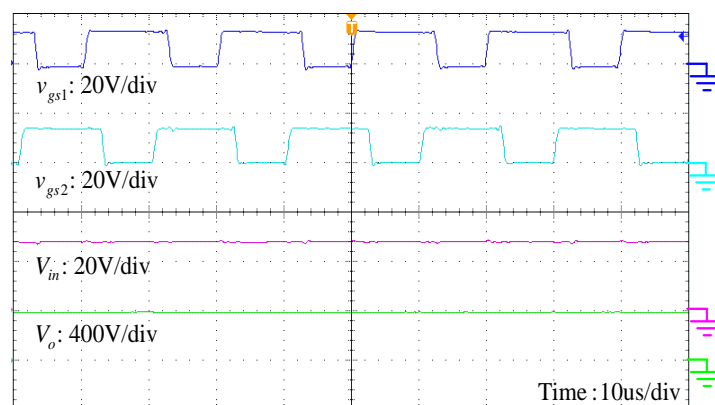
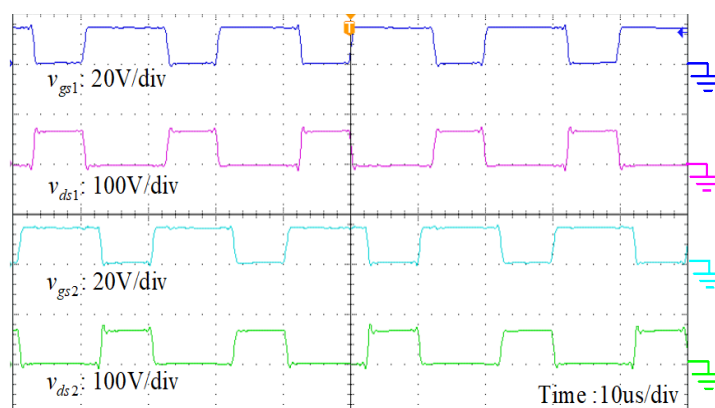
**Figure 8.** Measured waveforms of the gating signals and the input and output voltages.**Figure 9.** Measured waveforms of the gating signals and the drain-source voltages of power switches.

Figure 10 depicts the waveform of the voltages on the output capacitors and the switched capacitors. Because the turns ratio n is equal to one, the voltages V_{C3} and V_{C4} are half of V_{C1} and V_{C2} .

The experimental results are in a good agreement with the theoretical analysis given in Equations (2)–(5). Figure 11 shows the voltages on the clamp capacitors. It can be seen that the voltage ripple is small, which can clamp the voltage stress of the power switches. Figure 12 shows the waveforms of the input current and the currents through the leakage inductances. As can be seen, the currents through the leakage inductances are interleaved such that the input current ripple is very small. The average current of i_{Lk1} is quite similar to i_{Lk2} , which is a half of the input current. Thus, the current sharing performance is good due to the symmetrical interleaved structure.

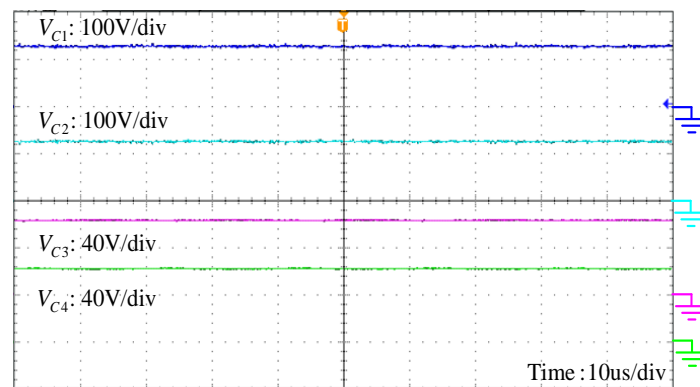


Figure 10. Measured waveforms of the voltages on the switched capacitors and the output capacitors.

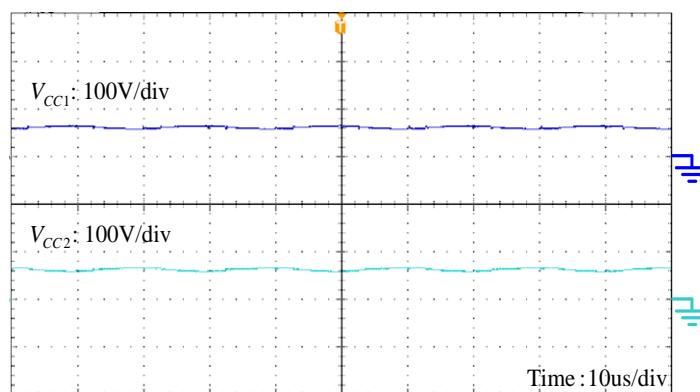


Figure 11. Measured waveforms of the voltages on the clamp capacitors.

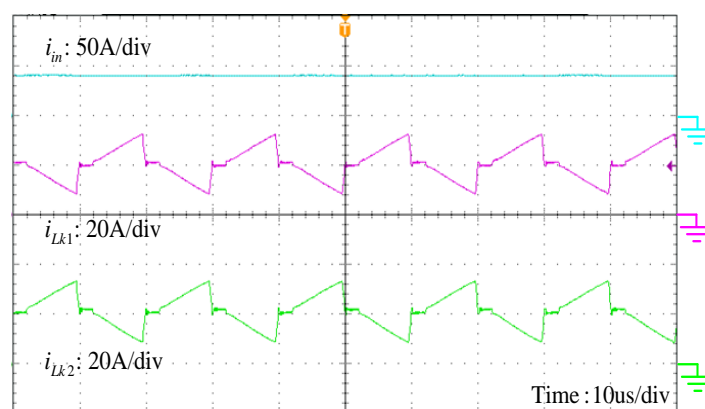


Figure 12. Measured waveforms of the input current and the currents through the leakage inductances.

Figures 13–15 depict the voltage and current waveforms on the clamp diodes, output diodes and switched diodes, respectively. One can see that the reverse recovery currents are very small because

the current falling rates are controlled by the leakage inductances. As a result, the reverse recovery losses are alleviated. The voltage stress on the clamp diode D_{C2} is half of that on clamp diode D_{C1} , which is consistent with the theoretical analysis in Equations (11) and (12). The voltage stress on output diodes and switched diodes D_1 – D_4 are almost identical to the turns ratio n of one, which is in agreement well with the theoretical analysis in Equations (9) and (10). The overvoltage and ringing on the diodes D_3 and D_4 are larger than to the other diodes, as shown in Figure 15. This is a result of the simplified equivalent circuit with the leakage inductance introduced only on the primary side such that the clamp circuits are ineffective, to limit the overvoltage on D_3 and D_4 . Furthermore, the voltage stresses of all the diodes are much lower than the output voltage.

In order to obtain a regulated and constant output voltage in spite of input voltage variation and output load disturbance, the closed-loop control with type III compensator is implemented [23]. There are three poles (one at the origin) and two zeros provided by this compensation. The experimental result under the step load change from half load 500 W to full load 1000 W and vice versa is illustrated in Figure 16. It can be seen that the transient voltage ripple of the output voltage is small and insensitive to the load change. This means that the compensator design can deliver a dynamic performance. The experimental conversion efficiency of the presented converter is given in Figure 17, which is measured by the power analyzer (HIOKI 3390). The full-load efficiency is about 86% and the peak value of efficiency is 94.5% obtained at the output power of 200 W.

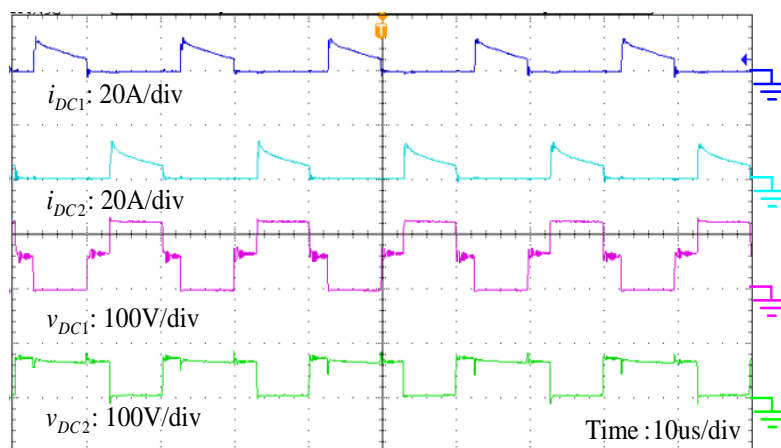


Figure 13. Measured waveforms of the voltages and currents on the clamp diodes.

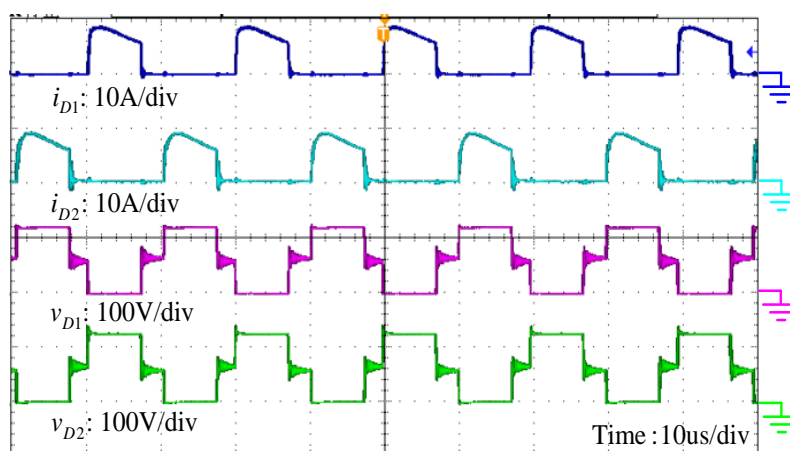


Figure 14. Measured waveforms of the voltages and currents on the output diodes.

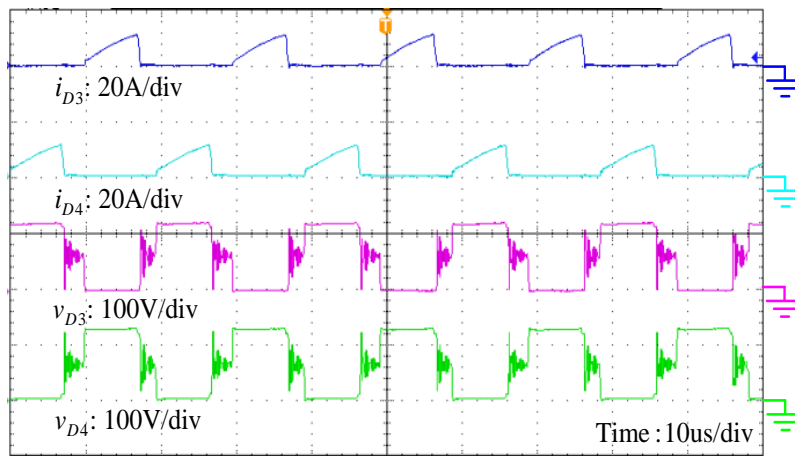


Figure 15. Measured waveforms of the voltages and currents on the switched diodes.

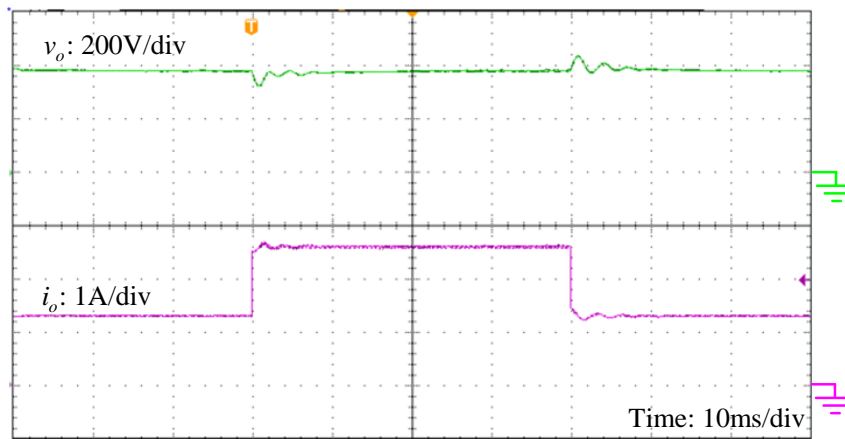


Figure 16. Output voltage response with step load change.

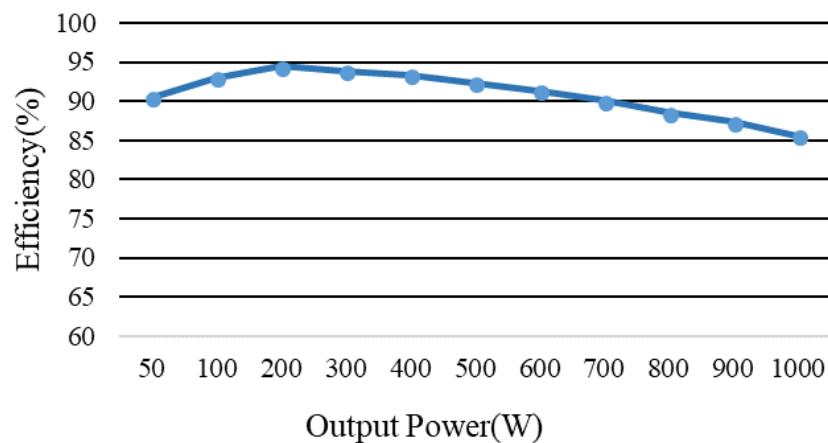


Figure 17. Experimental conversion efficiency of the implemented converter.

5. Conclusions

A new interleaved high step-up DC-DC converter based on voltage multiplier cell and voltage-stacking technique is proposed. The high step-up voltage conversion can be achieved without

working at extremely large duty ratio. The switch voltage stress is much lower than the output voltage such that the low-voltage-rated power devices with low on-resistance can be adopted to reduce the conduction losses. Dual passive clamp circuits help to recycle the leakage energy of the coupled inductors and clamp the voltage stress of the switches to a lower level. The interleaved operation reduces the input current ripple. The diode reverse-recovery problem is alleviated by the leakage inductances of the coupled inductors for most of the diodes. The operating principle, the steady-state analysis and design guidelines of the proposed converter are presented. Finally, a 1000 W prototype converter was built and tested to validate the converter's performance.

Author Contributions: S.-J.C. and S.-P.Y. conceived and designed the converter circuit. M.-J.S. performed the experiments. C.-M.H. and H.-M.C. analyzed the performance. S.-J.C. wrote the manuscript.

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