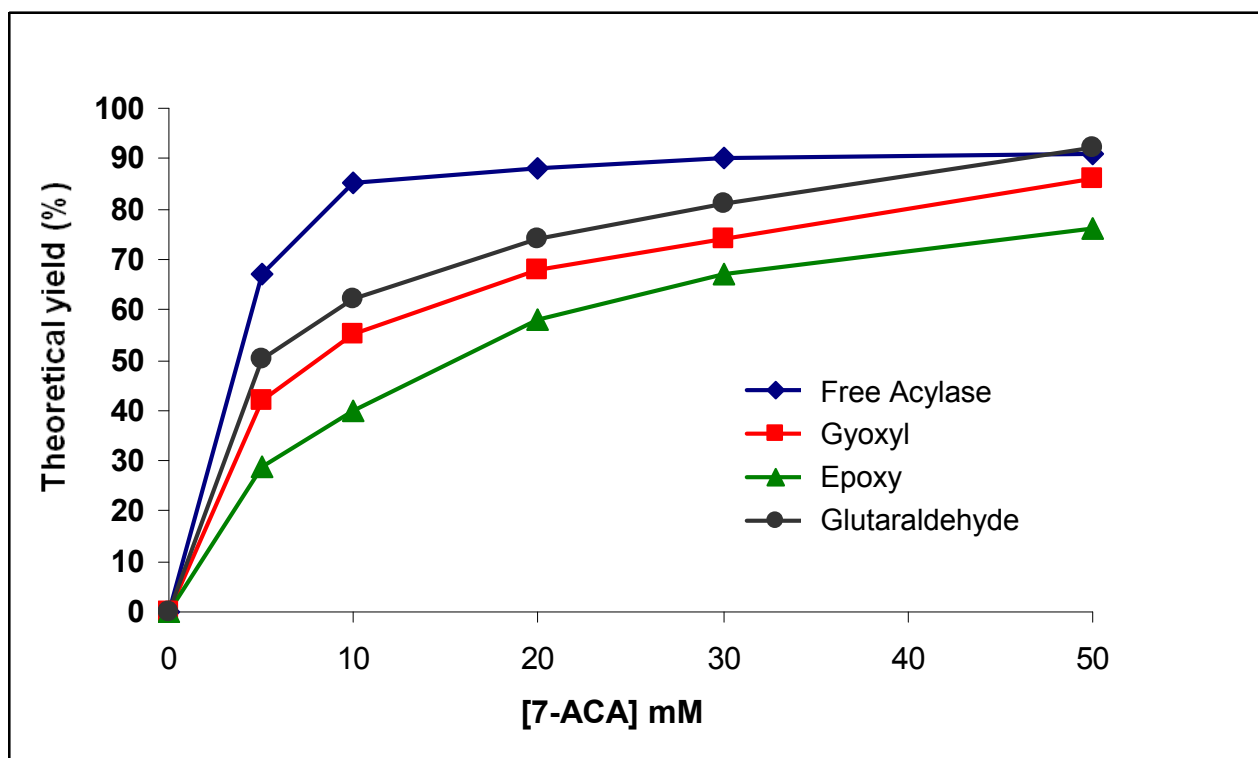


Supplementary Materials

Figure S1. Percentage of conversion of *R*-(-)-mandelyl-7-ACA at increasing concentrations (5–50 mM) of 7-ACA.



Reaction conditions: 4 °C, pH 6.5, *R*-(-)-methyl mandelic ester: 5 mM. *Legend:* non immobilized PGA (blue); PGA immobilized on glyoxyl agarose (red); PGA immobilized on epoxy acrylic supports (green); PGA immobilized on glutaraldehyde-activated acrylic support (black).

Figure S2. Stability of PGA immobilized on Eupergit[®] C before (blue) and after quenching with 1.5 M cysteine (red). Experimental conditions: 50 °C (panel A); MeOH 40% (v/v) (panel B).

